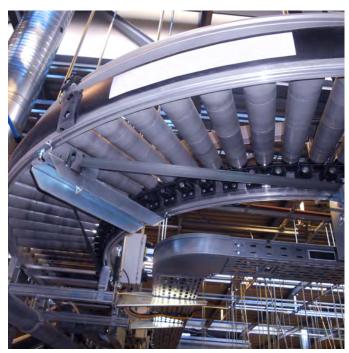
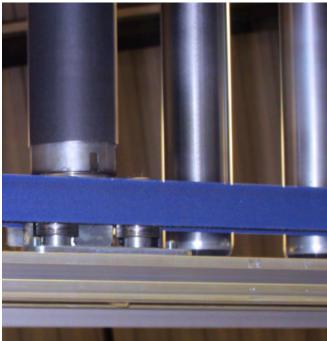


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RAPPLON® Roller Drive Flat Belts









When fast replacement matters most

Roller drive systems can be found everywhere – in logistics, in warehousing, in manufacturing and in the Food Industry.

There are three main types of systems.

The **first** is a continuous running type, where goods don't stop on the conveyor.

The **second** is low-pressure or minimum-pressure accumulation, where the belt is pressed against the carrying rollers and, when goods accumulate, pressure is reduced and the carrying rollers stop but the belt continues to move.

The **third** kind is a zero-pressure accumulation system; one solution is through the use of pressure rollers that move up and down to engage and disengage the belt from contact with the carrying rollers.

RAPPLON® High Performance Flat Belts are available for use in a wide selection of belting solutions for all three system types, delivering excellent performance under conditions that may include wide temperature variations, fully loaded stops and starts, exposure to oil, grease and dirt and other operational or environmental challenges.





RAPPLON® Belts with Polyamide foil tension members are durable belts capable of handling heavy loads and difficult workplace conditions. What's more, they require no tracking guides and are permanently anti-static, cutting down on maintenance issues.

RAPPLON® QuickSplice Belts with Polyester fabric tension members make splicing fast and effortless, with easy-to-achieve failure-free joints and a post-splice uniform belt thickness across the seam area for perfect operating performance.

The belts are impervious to moisture and have excellent dimensional stability, ensuring efficiency and consistency over a long service life. Like other RAPPLON® belts, QuickSplice belts are permanently anti-static, preventing maintenance issues such as those stemming from dust build-up.

Selection Guide for the RAPPLON® Roller Drive Range

Technical Data for RAPPLON® Roller Drive Flat Belts						
Article number	RAPPLON® Belt description	Thickness in mm	K1% in N/mm dynamic	Recommended elongation %	Min. pulley Ø at 20°C in mm	Friction top/bottom
RAPPLON®	Classic Flat Belts					
54702	GT S04 RC	1.30	4	2.0 - 3.0	20	low / high
54703	GT S06 RC	1.40	6	2.0 - 3.0	40	low / high
54738	GG S04.17 RFC	1.70	4	2.0 - 3.0	20	high / high
54734	GG S06.18 RFC	1.80	6	2.0 - 3.0	40	high / high
54733	GG S09.22 RFC	2.20	9	2.0 - 3.0	60	high / high
54530	GG S11.26 RFC	2.60	11	2.0 - 3.0	60	high / high
54748	GG S15.30 RRC	3.00	15	2.0 - 3.0	80	high / high
54749	GG S18.40 RRC	4.00	18	2.0 - 3.0	160	high / high
RAPPLON®	QuickSplice Flat Belts					
54614	GG E08.20 RRQ	2.00	8	0.5 - 1.5	25	high / high
54655	GG E15.20 RFQ	2.00	15	0.5 - 1.5	25	high / high
54656	GG E15.25 RFQ	2.50	15	0.5 - 1.5	25	high / high
54665	GG E22.25 RFQ	2.50	22	0.5 - 1.5	40	high / high
54657	GG E15.30 RFQ	3.00	15	0.5 - 1.5	40	high / high
54666	GG E22.30 RFQ	3.00	22	0.5 - 1.5	60	high / high
54627	GG E35.30 RRQ	3.00	35	0.5 - 1.5	60	high / high
54561	UU E15.20 RFQ FG	2.00	15	0.5 - 1.5	30	medium / medium
54555	UU E22.20 RRQ FG	2.00	22	0.5 - 1.5	30	medium / medium
54542	UU E15.30 RFQ FG	3.00	15	0.5 - 1.5	30	medium / medium
54556	UU E22.30 RRQ FG	3.00	22	0.5 - 1.5	40	medium / medium



Please contact your nearest Ammeraal Beltech agent and complete our questionnaire. We will supply you the optimal belt for your system.

The right choice

We can help you choose the right belts for all your roller drive applications. To find exactly what you need, contact your nearest Ammeraal Beltech agent, and let us also tell you about our **E-RappCalc® Online Calculation Tool**, for easy and accurate dimensioning of your new RAPPLON® Flat Belt.





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... and 150 more service contact points at ammeraalbeltech.com/au

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