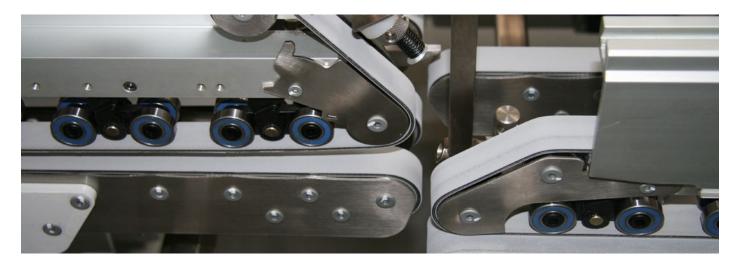


ΔΠ

RAPPLON® Folder Gluer Belts for the Carton Box Industry





Our problem solver when speed and flexibility are vital

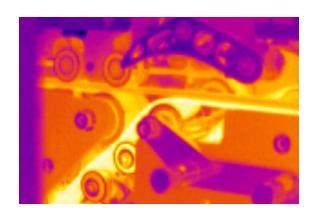
Our commitment to innovation has led to a new series of RAPPLON® Folder Gluer Belts, improved to provide better performance on state of the art high speed Folder Gluers.

With long service lives, excellent grip for paper and carton, outstanding resistance to abrasion and paper dust for hassle-free maintenance, plus the availability of EC and FDA approved Food Grade Covers, these new belts can boost productivity, reduce downtime and cut energy use and costs year in and year out.

RAPPLON® QuickSplice Folder Gluer Belts have the lowest energy consumption in the market compared to other belts.

The innovative belt design results in less self-heating of the belts (temperatures are approx 20% lower compared to other belts under the same condition).

Achieve important energy savings with our QuickSplice Belts



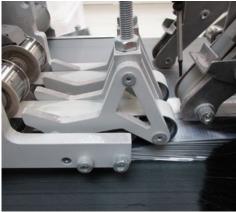


Be in line with the times

Specialised belt for the feeding Proven font press belts







Food packaging Food Grade Belts





Ultrafeed 500

54559 UV E06.20 FQ

Dry foods, such as pasta, are packed directly into carton boxes. During box folding and gluing only belts are in contact with the pack and a potential source for contamination. RAPPLON® Folder Gluer Belts with Food Grade covers meet both FDA and EC standards for contact with dry foodstuffs giving extra peace of mind to food carton manufacturers.

Ultrafeed 500 belts with exclusive Carmi-Tech compound outperform standard products in a wide variety of feed belt applications.

- Laboratory tests rank Carmi-Tech CS20 number 1 for wear resistance using ISO 4649 standards.
- Field testing of Ultrafeed 500 feed belts resulted in a 5-10 fold increase in belt life expectancy.

Unique features offering outstanding advantages for your benefit

Features	Advantage	Benefits		
High modulus Polyester fabric tensile member*	Extremely flexible No elongation Dimensional stable	Lowest energy consumption No re-tensioning necessary Just fit and forget		
High modulus Polyamide foil tensile member**	Shock absorbing Easy on bearings	Easy installation and tracking		
High edge resistance	Less Edge fraying	Long service life, no hygienic issues		
XNBR grade rubber covers	Abrasion and wear resistant Excellent grip at high speed	Extended service life Increased output per hour		
Food grade rubber covers	No contamination of boxes	Ideal for sensitive packaging for food or pharmaceutical		
High elasticity	Low load on shafts and bearings	Simple tracking, easy on bearings		
QuickSplice*	Quick and simple splicing with QSP- Tools	Safe joint, perfectly aligned, everybody can splice		

^{*} Benefits for QuickSplice Belts ** Benefits for Classic Belts



Innovation & Service in Belting

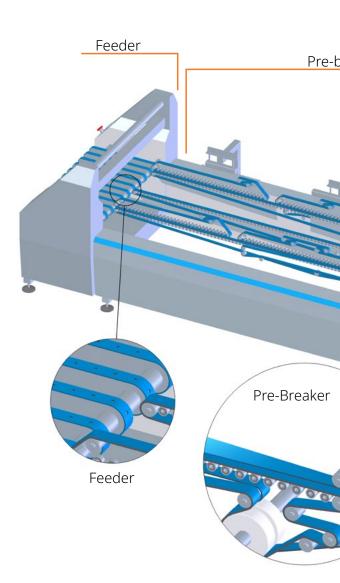
Available in either Classic or QuickSplice designs, RAPPLON® Folder Gluer Belts ensure precise transport and folding of carton blanks at very high speeds for nearly all applications across industry needs, including food and pharmaceutical packaging with our high-quality EC and FDA-approved Food Grade covers.

QuickSplice design

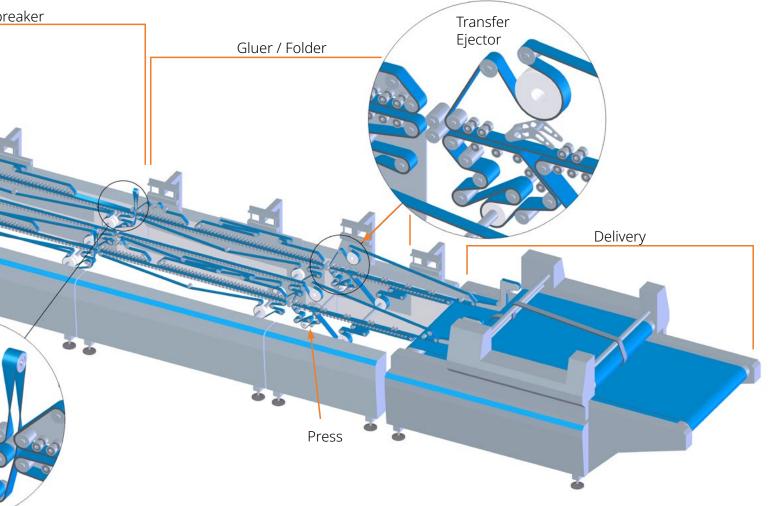
- Safe, reliable and rapid finger splice for fast belt replacement
- Safe and easy belt tracking, even at speeds as high as 700 m/min
- Energy-saving design, up to 14% lower energy consumption compared to market standard*
- · Suitable for running in both directions
- · Dimensionally stable polyester core
 - no re-tensioning required

Classic design

- Traditional splice technology with skived and glued joint
- · PA foil tension member
- FDA and EC Food Grade covers
- · Outstanding edge stability gives no edge fraying
- Can be used in applications with temperatures up to 80 °C



Item code	RAPPLON® belt description	Thickness in mm	Force / belt factor at 1% elongation	Recommended elongation	Min. pulley Ø in mm	Temperature range in °C	Antistatic
			in N/mm				
Application – Feeder Belts							
	Ultrafeed 500						
54705	GT S04.25 RC + NRS 040 red	6.5	4.0	0.6 – 1.0%	40.0	0 to 80	yes
Appli	cation – Folder / Transport belt						
54273	RAPPLON® GG S04.30 RRC green	3.0	4.0	0.6 – 1.0%	30.0	0 to 80	yes
54164	RAPPLON® GG S04.40 RRC green	4.0	4.0	0.6 – 1.0%	30.0	0 to 80	yes
54783	RAPPLON® GG S04.30 RRC FG	3.0	4.0	0.6 – 1.0%	25.0	0 to 80	yes
54784	RAPPLON® GG S04.40 RRC FG	4.0	4.0	0.6 – 1.0%	30.0	0 to 80	yes
54274	RAPPLON® GG S06.30 RRC green	3.0	6.0	0.6 – 1.0%	30.0	0 to 80	yes
54145	RAPPLON® GG S06.40 RRC green	4.0	6.0	0.6 – 1.0%	40.0	0 to 80	yes
54275	RAPPLON® GG S06.50 RRC green	5.0	6.0	0.6 - 1.0%	50.0	0 to 80	yes
54276	RAPPLON® GG S06.60 RRC green	6.0	6.0	0.6 - 1.0%	60.0	0 to 80	yes
54780	RAPPLON® GG S06.30 RRC FG	3.0	6.0	0.6 - 1.0%	30.0	0 to 80	yes
54781	RAPPLON® GG S06.40 RRC FG	4.0	6.0	0.6 - 1.0%	40.0	0 to 80	yes
54782	RAPPLON® GG S06.55 RRC FG	5.5	6.0	0.6 - 1.0%	60.0	0 to 80	yes
54659	RAPPLON® GG E10.30 RRQ FG	3.0	10.0	0.4 - 0.6%	30.0	0 to 60	yes
54660	RAPPLON® GG E10.40 RRQ FG	4.0	10.0	0.4 - 0.6%	40.0	0 to 60	yes
54662	RAPPLON® GG E10.55 RRQ FG	5.5	10.0	0.4 - 0.6%	60.0	0 to 60	yes
Applic	cation – Transfer section						
54770	RAPPLON® UV E06.20 FQ	2.0	6.0	0.4 - 0.6%	20.0	0 to 60	yes
Application – Press and Delivery Section							
54525	RAPPLON® TG P03.12 FC	1.25	3.0	0.2 - 0.6%	25.0	0 to 80	yes
54265	RAPPLON® TG P04.20 RC	2.0	3.8	0.2 - 0.6%	25.0	0 to 80	yes
54266	RAPPLON® TG P07.30 RC	2.9	7.0	0.2 - 0.6%	50.0	0 to 80	yes
57239	RAPPLON® TG E18.20 P5C	1.9	18.0	0.2 - 0.6%	60.0	0 to 80	yes





Flexo Folder Gluer Systems For your high-speed cases, RAPPLON® 54789 & 54790

Accurately folding the blanks in Flexo Folder Gluers and Case Makers at maximum production speed - this is the goal of RAPPLON® Flexo Folder Gluer belts. The folding section requires specific belts to process the blanks without slippage and guarantee a high production speed. The carboxylate rubber cover offer excellent grip and avoid marking of the blanks.

Upgrade high speed case makers with our GG S06.70 RP6C:

- Extremely high edge resistance, no edge fraying
- Wear resistant XNBR rubber covers
- P6 structure offer excellent grip of carton
- · Safe transport at high speed
- · High elasticity
- · Low load on shafts and bearings





Excellent grip of carton and increased output thanks to wear resistant XNBR Elastomer cover with P6 structure.



Polyamide foil tensile member offer high flexibility and edge stability.

Technical data

Item code			Force / belt factor at 1% elongation			Temperature range in °C	Anti-static
54790	GG S06.70 RP6C	7.0	6.0 N/mm	2.0 - 3.0%	90.0 mm	0 to 80	yes
54789	GG S06.60 RP6C	6.0	6.0 N/mm	2.0 - 3.0%	90.0 mm	0 to 80	yes

Flexo Folder Gluers

with natural rubber cover for more output and less downtime

Flexo Folder

The 56420 RAPPLON® TG E12.65 FC is a well-known industry solution for flexo folders.

Application tests have shown a high level of friction that allows the belt to pull and hold the blank during the folding operation, without slippage between the belt and the blank (slippage would produce problems such as jamming, skewing, ink smears, uneven folds or glue seams). This means the operator doesn't have to lower the operating speed of the machine, which would reduce production output and profit.

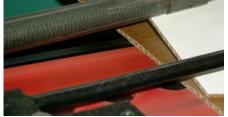
Feeder Strap

56421 RAPPLON® TG E12.50 FC is the first choice feeder strap for Bobst Martin Flexo Folders. It is highly abrasion-resistant and easy to perforate for vacuum support, making it a perfect solution for this application.

Stacker Belts

54716 RAPPLON® TG S06.30 RC and 54718 RAPPLON® TG S09.60 RC, both with a high-grip elastomer cover, are ideal choices for a large range of tasks: laminating, cutting, stacking, packaging and punching.





Flexo Folder

56420 TG E12.65 FC and 56421 TG E12.50 FC

Features	Advantage	Benefits
Ultra high grip natural rubber cover	Highly abrasion resistant surface	Extra long service life
Anti-static running side to prevent dust accumulation	No maintenance	Longer periods without downtime
3-ply fabric canvas	Excellent belt tracking, no re-tensioning of belt, excellent hold of mechanical fastener	Higher production speed, quick replacement possible

Technical data

Item code	RAPPLON [®] belt description	Thick- ness in mm	Force / belt factor at 1% elongation	Recommended elongation	Min. pulley Ø	Temperature range in °C	Anti-static
56420	TG E12.65 FC	6.5	11.0 N/mm	0.2 - 0.6%	80.0 mm	0 to 80	yes
56421	TG E12.50 FC	5.0	11.0 N/mm	0.2 - 0.6%	80.0 mm	0 to 80	yes
54716	TG S06.30 RC	3.0	6.0 N/mm	2.0 - 3.0%	50.0 mm	0 to 80	yes
54718	TG S09.60 RC	6.1	9.0 N/mm	2.0 - 3.0%	80.0 mm	0 to 80	yes





Local Contacts

... and 150 more service contact points at ammeraalbeltech.com/au

VICTORIA - Head Office & Administration

51 Bazalgette Crescent Dandenong South VIC 3175 Ph (03) 8780 6000 salesvic@rydell.com.au

QUEENSLAND -Modular Division

8 Machinery Street Darra QLD 4076 Ph (07) 3564 4600 salesqld@rydell.com.au

VIC - HASTINGS

Factory 16/24 Kanowna Street Hastings VIC 3915 Ph (03) 5979 4447 salesvic@rydell.com.au

NEW SOUTH WALES

22 Binney Road Kings Park NSW 2148 Ph (02) 8664 9800 salesnsw@rydell.com.au

SOUTH AUSTRALIA

17-19 Churchill Road North Dry Creek SA 5094 Ph (08) 8216 7000 salessa@rydell.com.au

NEW SOUTH WALES

New England/North West Region 43 Macleay Way Invergowrie NSW 2350 Ph 0418 513 998 salesnsw@rydell.com.au

QUEENSLAND

12 Machinery Street Darra QLD 4076 Ph (07) 3564 4600 salesqld@rydell.com.au

WESTERN AUSTRALIA

29 Irvine Drive Malaga WA 6090 Ph (08) 9249 3777 saleswa@rydell.com.au

VIC - BAIRNSDALE

Factory 3/79 Macleod Street Bairnsdale VIC 3875 Ph 0487 555 118 salesvic@rydell.com.au

Expert advice, quality solutions and local service for all your belting needs













45+ years servicing Australia | 10 sales & services centres | Australia's One-Stop Belt Shop

General contact information:

Ammeraal Beltech

P.O. Box 38 1700 AA Heerhugowaard The Netherlands

T +31 (0)72 575 1212 info@ammeraalbeltech.com

ammega.com