Belts for Confectionery Industry

Innovation and Service in Belting.
We know your production process

Specialists in belting for confectionery
At Ammeraal Beltech, we understand the confectionery industry. We are aware that hygiene, food safety, consistency, quality and waste reduction are all critical factors. We know, too, how important it is for you to keep your business running 24/7 and how costly and disruptive downtime can be. That’s why we’ve developed the best belting solutions for your industry, belts that minimise maintenance and maximise hygiene.

Our belts are designed with non-stick materials and are thus perfectly suited for confectionery – our various belt materials and surface finishes can handle even the most critical products.

Food-safe, hygienic belting solutions
• Our non-fray KleenEdge® belts safeguard against contamination from belt fabric, yarns or fibers.
• Light blue and bright white coloured belts make it easy to detect when cleaning is needed.
• Our Ropanyal Premium Plus offers top quality, with high grip or non-stick top covers.
• Homogeneous Soliflex belts for the ultimate hygienic conveyor design.
• Metal-detectable scrapers are versatile, long lasting and enable deep belt cleaning due to UltraScraper soft-lip design.
• AntiMicrobial Ropanyal and Nonex light blue belts, with non-migrating silver ion additives, act against micro-organisms such as lysteria monocytogenes.
• uni plastic Modular Belts are easy to clean for consistently food-safe confectionery production.
• Footless flights are hygienic, easy-to-clean cleats.
• AmSeal sealed-edge technology offers both durable and easy-to-clean belt edges.

Ammeraal Beltech Food Grade belts comply with international food standards, such as EC1935/2004, EU 10/2011, FDA standards can support your HACCP programs.

Sanitation and hygiene
• Low hygiene levels at any stage of your production process can affect the good quality and shelf life of your products, and may even cause health hazards.
• Ammeraal Beltech’s hygienic belts are proven solutions for safeguarding human health and the reputation of your business.
• We are developing new approaches and new technologies all the time – ask your Ammeraal Beltech local sales and service experts for their advice regarding your problems or requirements.

Find out more at www.ammeraalbeltech.com
Meeting all your belting needs ...

**A complete line of Modular Belts**

Whether you're looking for durable heavy-duty performance or nano-pitch precision for smooth and reliable transfers of delicate products over small knife edges, our range of modular belts can convey everything from your heaviest trays to your smallest, lightest chocolates.

**uni NTB, Nano Transfer Belt**
- Minimum fix knife edge radius 3 mm (0.12 in)
- Ideal for packaging areas
- Smallest pitch for tight transfer points
- Closed surface, so no snagging of packaging
- Self-tracking sprocket drive, even for bi-directional conveyors

**uni S-MPB, Small Modular Plastic Belt**
- Easy to clean
- Heavy duty belt
- Extended life-time
- Maintenance-free
- Low noise design

**Innovative modular belt solutions that focus on the Confectionery industry**
- Advanced food-grade polymers deliver improved non-stick performance, reduce friction, minimise power consumption and noise level.
- Our uni Flex modular series is the ideal solution when you need to combine straight running and radius applications in one belt.
- The entire modular range is available in white and blue colours matching Food Grade standards and your HACCP programs.

Find out more at www.ammeraalbeltech.com
... the right belts for both standard applications and...

**Standard Ropanyl Polyurethane Belts**
- Soft glossy covers for high grip and hard matt surfaces for non-stick properties for a wide variety of confectionery food products
- For fixed knife edges as small as 6 mm (0.24 in) in diameter
- High lateral stability
- Available in white, caramel and light blue colours, all matching Food Grade standards

**Ropanyl Premium Plus Polyurethane Belts**
- High density matt-finish sanding for excellent release
- Outstanding non-fray performance
- Shrink-less technology
- High thermal conductivity, especially good for cooling tunnels
- Ultra-flexible construction
- Less product damage and less contamination

**Soliflex PRO Belts & PRO mini Belts**
- Homogeneous Hygienic Belt
- Easy and quick to clean
- Self-tracking positive drive design
- Available in polyurethan (TPU) and polyester materials (TPE) for longer, heavier load conveyors
- Wide range of accessories as sidewalls, carriers and belt fastners available

**Curve belts**
- Featuring heavy-duty construction to support / hold accessories
- High quality, precise fabrication for perfect ‘stay flat’ conveying around curves
- With multi-filament fabrics for “any-angle” flexibility
- For smooth product conveyance over fixed knife edges
... specialised confectionery solutions

**Engineered Belts**
- 100% custom-made food-grade packaging belts
- Belts to help optimise your production process
- Range of over 60 different belt covers even truly endless

**UltraScraper**
- Metal-detectable
- Excellent cleaning effectiveness, thanks to soft-lip feature
- Antimicrobial (AM) properties
- Flexibility in scraper placement
- Extended life time of belt and scraper
- HACCP programs and FDA, EC & EU regulatory compliant

**PTFE Belts**
- PTFE-coated and Silicone-coated
- Non-stick and low friction properties
- Working temperatures from -70° (-94°F) up to +260°C (+436°F)

**Solicord**: Blue Food-Grade Round and V Belts
- Help you with your HACCP program
- Reduce contact between product and belt surface
- Deliver smooth product transfer

**Pop-up Flight**
- Allows use of scrapers with flights
- Is ideal for products which stick to conveyor belts
- Boosts cost efficiency by cutting waste and down time
The One-Stop Belt Shop concept

Ammeraal Beltech is a leading global company and a true One-Stop Belt Shop, providing services and solutions to help process and convey an extraordinary range of products.

Our success is based on our close cooperation with customers and on the control we have over the full value chain – design, manufacturing, fabrication, sales and servicing.

The widest product range in the industry
You can find all the belting products and services you need from Ammeraal Beltech, saving you time and money on purchasing and logistics. No matter what or how you are conveying or processing, we can offer you the solutions you need.

The benefits we can offer to end-users and OEMs in the confectionery industry include our ability to find reliable, cost-effective solutions for specific applications. From ingredients handling to final packaging, the right solutions can be found in Ammeraal Beltech’s comprehensive belting range.

These are just some examples of our confectionery belting solutions:

- **Ropanyl Synthetic Belts** for non-stick applications and knife-edge transfers
- **UltraScrapers** for excellent cleaning and metal-detectable food safety features
- **Engineered Belts** for custom-made solutions for your packaging machines
- **uni Plastic Modular Belts** for multiple confectionery processes
- **PTFE**-coated and Silicone-coated Belts for very high non-stick performance
- **AntiMicrobial Belts** for help with your HACCP programs
- **uni Steel and Plastic Chains** for smart tray conveying
- **Soliflex Belts homogeneous** ultimate hygienic belts
- **Maestro Tool Range** for state-of-the-art quick on-site splicing
- **Solicord** Round and V Belts for a variety of processes in packaging

Ammeraal Beltech is a leading global company and a true One-Stop Belt Shop, providing services and solutions to help process and convey an extraordinary range of products.
At Ammeraal Beltech, we understand the importance of keeping your business running because we know just how costly and disruptive downtime can be. That's why we offer a worldwide service network, available round the clock, at the local level.

A solid combination of geographical coverage, industry-segment knowledge and product management is the foundation of our innovative and service-oriented organisation.

On-site consultation on topics ranging from belt cleaning recommendations to process problem-solving is available from our sales engineers. Call your local sales representative for more details on our food-safety solutions.

Quick, easy and precise belt splicing

With our expanded Maestro splice equipment range, Ammeraal Beltech has taken an important step forward in the critical areas of splice quality, speed, and precision.

Our new compact, hand-held, computerized splicing press control-box is the perfect complement to our Maestro press, and makes precise splicing as easy as 1-2-3.

Find out more at www.ammeraalbeltech.com

Excellent service, advice and fabrication

• Ammeraal Beltech offers a wide range of belting solutions and accessories to help you improve hygiene levels and protect against food-borne or disease-causing bacteria.
• Skilled personnel are on call to install or repair belts, using professional equipment that is suitable for food production plants.
• Most orders can be dispatched directly from stock.
Local Contacts

... and 150 more service contact points at ammeraalbeltech.com

Australia
T +61 3 8780 6000
info-au@ammeraalbeltech.com

Austria
T +43 171728 133
info-de@ammeraalbeltech.com

Belgium
T +32 2 466 03 00
info-be@ammeraalbeltech.com

Canada
T +1 905 899 1311
info-ca@ammeraalbeltech.com

Chile
T +56 2 233 12900
info-cl@ammeraalbeltech.com

China
T +86 512 8287 2709
info-cn@ammeraalbeltech.com

Czech Republic
T +420 567 117 211
info-cz@ammeraalbeltech.com

Denmark
T +45 7572 3100
info-dk@ammeraalbeltech.com

Finland
T +358 207 911 400
info-fi@ammeraalbeltech.com

France
T +33 6 90 90 27 00
info-fr@ammeraalbeltech.com

Germany
T +49 4152 937-0
info-de@ammeraalbeltech.com

Hungary
T +36 30 311 6099
info-hu@ammeraalbeltech.com

India
T +91 44 265 34 244
info-in@ammeraalbeltech.com

Israel
T +972 4 6371485
info-il@ammeraalbeltech.com

Italy
T +39 051 660 60 06
info-it@ammeraalbeltech.com

Japan
T +81 52 433 7400
info-jp@ammeraalbeltech.com

Luxembourg
T +352 26 48 38 56
info-lu@ammeraalbeltech.com

Malaysia
T +60 3 806 188 49
info-my@ammeraalbeltech.com

Mexico
T +52 55 5341 8131
info-mx@ammeraalbeltech.com

Netherlands
T +31 72 57 51212
info-nl@ammeraalbeltech.com

Poland
T +48 32 44 77 179
info-pl@ammeraalbeltech.com

Portugal
T +351 22 947 94 40
info-pt@ammeraalbeltech.com

Singapore
T +65 2739767
info-sg@ammeraalbeltech.com

Slovakia
T +421 2 55648541-2
info-sk@ammeraalbeltech.com

South Korea
T +82 31 448 3613-7
info-kr@ammeraalbeltech.com

Spain
T +34 93 718 3054
info-es@ammeraalbeltech.com

Sweden
T +46 44 780 3010
info-se@ammeraalbeltech.com

Switzerland
T +41 55 2253 535
info-ch@ammeraalbeltech.com

Thailand
T +66 2 902 2604-13
info-th@ammeraalbeltech.com

Turkey
T +90 232 877 0700
info-tr@ammeraalbeltech.com

United Kingdom
T +44 1992 500550
info-uk@ammeraalbeltech.com

United States
T +1 847 673 6720
info-us@ammeraalbeltech.com

Vietnam
T +84 8 376 562 05
info-vn@ammeraalbeltech.com

Expert advice, quality solutions and local service for all your belting needs

Synthetic Belts
Endless Woven Belts
Vulcanized Belts
Module Belts
Expert advice, quality solutions and local service for all your belting needs

General contact information:
Ammeraal Beltech
P.O. Box 38
1700 AA Heerhugowaard
The Netherlands
T +31 (0)72 575 1212
info@ammeraalbeltech.com
ammega.com