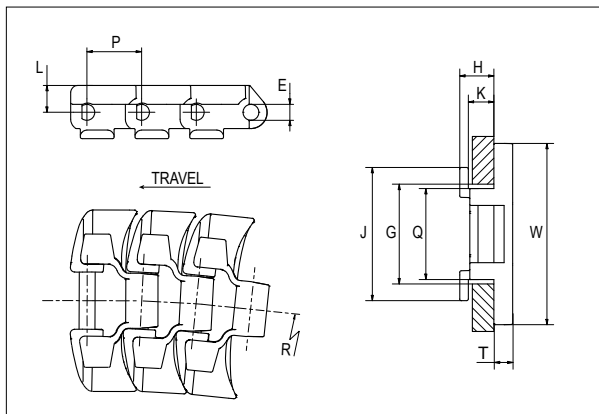
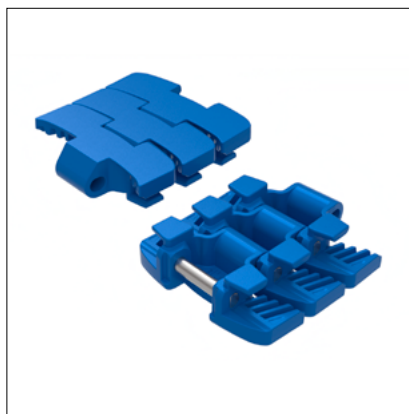




Slat Top Plastic Chain

Series **uni 253 FT** Type **TAB**



Slat Top Plastic Chain

Side flexing chain
Pitch: 25.4 mm (1.00 in)
Backflex radius:
200 mm (7.87 in)
Permissible tensile strength:
All POM materials: 1500 N
(337 lbf)
Standard shipping lengths:
boxes of 120 links
= 3.048 m (10.0 ft)

E		G		H		J		K		L		P		Q		T	
mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in
7.1	0.28	44.5	1.75	15.9	0.63	61.5	2.42	11.7	0.46	12.4	0.49	25.4	1.00	42.0	1.65	8.7	0.34

All dimensions are for chains in POM material.

	Width (W)		Material & color	Pin material	Weight		Min. radius (R)	
	mm	in			kg/m	lb/ft	mm	in
K325	82.5	3.25	POM-D B	SS431	1.50	1.01	500	19.69
K330	83.8	3.30	POM-D B POM-DK DG PA6.6-GFH K DRX LB	SS431	1.51	1.01	500	19.69
K450	114.3	4.50	POM-D B POM-DK DG PA6.6-GFH K DRX LB	SS431	1.76	1.18	500	19.69
K750	190.5	7.50	POM-D B PA6.6-GFH K	SS431	2.35	1.58	610	24.02

Non standard material and color: See uni Material and Color Overview.

Non standard pin material: See uni Material and Color Overview.

STANDARD

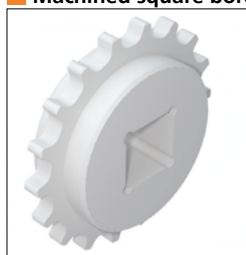
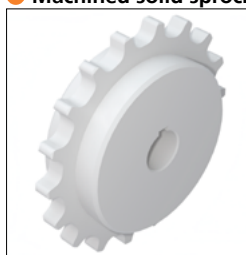
SIDE FLEXING

PITCH 25.4 MM/1.00 IN

Sprocket

No. of teeth			Metric bore			Imperial bore		Overall diameter		Pitch diameter		Hub diameter		Dimension A		Dimension B		Machined solid sprocket PA6 	Machined solid idler PA6 
	in	0.32	0.98	1.18	1.57	1.00	1.50												
	mm	Pilot-Bore	25.0	30.0	40.0	25.4	38.1	mm	in	mm	in	mm	in	mm	in	mm	in		
Z16								132.1	5.20	130.2	5.13	110.0	4.33	67.5	2.66	78.3	3.08		
Z18								148.5	5.85	146.3	5.76	126.0	4.96	75.7	2.98	86.2	3.39		
Z21								179.9	7.08	170.4	6.71	150.0	5.91	88.0	3.46	98.3	3.87		
Z31								254.2	10.01	251.1	9.89	230.0	9.06	128.6	5.06	138.4	5.45		

 Machined solid sprocket  Machined square bore

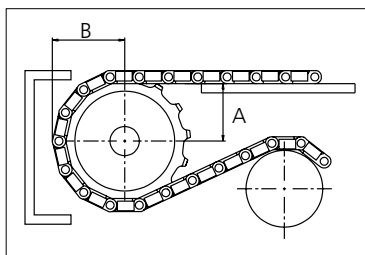


Non standard material and color:
See uni Material and Color Overview.
Width of tooth: 18.0 mm (0.71 in)
Width of sprocket: 30.0 mm (1.18 in)

Two-part sprocket

No. of teeth					Overall diameter		Pitch diameter		Hub diameter		Dimension A		Dimension B		Machined split sprocket 	Machined split idler 
	in	0.32	0.98	1.57												
	mm	Pilot-Bore	25.0	40.0	mm	in	mm	in	mm	in	mm	in	mm	in		
Z16					132.1	5.20	130.2	5.13	95.0	3.74	67.5	2.66	78.3	3.08		
Z18					148.5	5.85	146.3	5.76	110.0	4.33	75.7	2.98	86.2	3.39		
Z21					179.9	7.08	170.4	6.71	135.0	5.31	88.0	3.46	98.3	3.87		
Z31					254.2	10.01	251.1	9.89	215.0	8.46	128.6	5.06	138.4	5.45		

 Machined two-part sprocket



Please ensure that sufficient size shaft and keyway are chosen for corresponding load.

Non standard material and color:
See uni Material and Color Overview.

Other sprocket sizes are available upon request

Width of tooth: 18.0 mm (0.71 in)

Width of sprocket: 44.0 mm (1.73)

uni Retainer Rings: See uni Retainer Ring data sheet

uni Idler: See uni Idler data sheet

uni 253 FT TAB/2025.07.14



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