## Felt EM 5/1 00+FE white FG





General information	
Product group	Synthetic Belts
Industry segment	Food: Bakery
Main product feature	Foodgrade
Indication of use	Slider bed, Rollers, Flat

Belt construction						
Tension layer		polyester, stable				
Number of plies		1				
Top side	material	felt, FE				
	finish	bare fabric				
	color	white				
Bottom side	material	Ropanol, PUR				
	finish	impregnated fabric				
	color	transparent				

Characteristics							
Food Grade (FG)	yes	EC 1935/2004, EU 10/2011; FDA					
Antistatic (AS)	no						
High conductive (HC)	no						
ATEX approval	no						

Technical data									
Force at 1% elongation (static)	ISO 21181		5	N/mm	28.55	lbs/in.			
Thickness	AB method KV.002	total	3.00	mm	0.12	in.			
		top cover	1.75	mm	0.07	in.			
Weight	AB method KV.004		1.7	kg/m²	0.35	lbs/ft²			
Operating temperature	continuous	from / to	-10 / 90	°C	14 / 194	°F			
	short	from / to	-10 / 100	°C	14 / 212	°F			
Minimum pulley diameter	flexing		30	mm	1.18	in.			
	backflexing		30	mm	1.18	in.			
Manufacturing width	standard		2020	mm	79.53	in.			
	maximum		2020	mm	79.53	in.			

## **Fabrication**

Hot splicing is always preferable. Glueing can only be done when the belt is exposed to normal temperature and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the seperate information.

## **Additional information**

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ.

We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.