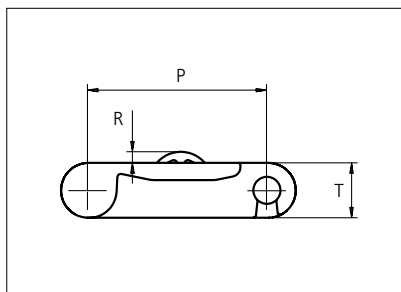




Plastic Modular Belt

Series **uni RTB** Type **M1 8% Open**

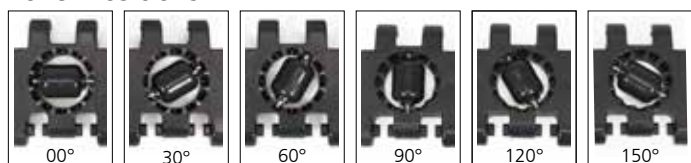


Straight running belt
 Nominal pitch: 50.8 mm (2.00 in)
 Surface type: Roller Top
 Surface opening: 8%
 Backflex radius: 65.0 mm (2.56 in)
 uni Snap link (pinless)

| | |
|--|-----------------|
| Belt material & color | PA6.6 DG |
| Roller material & color | PA6.6 DG |
| Pin for roller material & color | SS304 |

| | mm | in | | mm | in |
|--------------------|------|------|----------|------|------|
| P (Nominal) | 50.8 | 2.00 | T | 16.0 | 0.63 |
| R | 3.0 | 0.12 | - | - | - |

Roller Positions



Non standard material and color: See uni Material and Color Overview.

| Belt width | | Permissible tensile force (Belt/pin material) | | Belt weight (Belt/pin material) | | *Min. No. drive sprocket per shaft | Number of wear strips (Min. No.) | |
|------------|------|---|------|---------------------------------|-------|------------------------------------|----------------------------------|----------------|
| | | PA6.6 | | PA6.6 | | | **Carry (pcs) | **Return (pcs) |
| mm | in | N | lbf | kg/m | lb/ft | | | |
| 154 | 6.1 | 4235 | 952 | 2.2 | 1.50 | 2 | 2 | 2 |
| 205 | 8.1 | 5638 | 1267 | 3.0 | 2.00 | 2 | 2 | 2 |
| 256 | 10.1 | 7040 | 1583 | 3.7 | 2.49 | 2 | 2 | 2 |
| 307 | 12.1 | 8443 | 1898 | 4.5 | 2.99 | 3 | 3 | 2 |
| 358 | 14.1 | 9845 | 2213 | 5.2 | 3.49 | 3 | 3 | 2 |
| 409 | 16.1 | 11248 | 2528 | 5.9 | 3.99 | 3 | 3 | 2 |
| 460 | 18.1 | 12650 | 2844 | 6.7 | 4.48 | 4 | 4 | 2 |
| 511 | 20.1 | 14053 | 3159 | 7.4 | 4.98 | 4 | 4 | 2 |
| 563 | 22.2 | 15483 | 3480 | 8.2 | 5.49 | 4 | 4 | 2 |
| 614 | 24.2 | 16885 | 3796 | 8.9 | 5.98 | 5 | 5 | 3 |
| 665 | 26.2 | 18288 | 4111 | 9.6 | 6.48 | 5 | 5 | 3 |

Additional standard belt widths are available in steps of 51.0 mm (2.01 in).

| | | | | | | | | |
|------|------|-------|-------|------|-------|----|----|---|
| 1993 | 78.5 | 54808 | 12321 | 28.9 | 19.42 | 14 | 14 | 7 |
|------|------|-------|-------|------|-------|----|----|---|

Additional standard belt widths are available in steps of 51.0 mm (2.01 in).

| | | | | | | | | |
|------|-------|-------|-------|------|-------|----|----|----|
| 2964 | 116.7 | 81510 | 18323 | 43.0 | 28.88 | 20 | 20 | 10 |
|------|-------|-------|-------|------|-------|----|----|----|

General belt tolerance is +0/-0.4% at 23°C/73°F and 50% RH. For exact belt width contact Customer Service. Non standard belt width on request.

*Max. Load per Drive Sprocket. Belt material: PA6.6 2000 N (450 lbf).

**Max. Spacing between wear strips, Carry: 152.0 mm (6.00 in); Return: 304.0 mm (12.00 in).

Max load per roller: Max. permissible static load: 3000 N (674 lbf), Max permissible dynamic load: 100 N (23 lbf)

= Single Link



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 ammega.com

STANDARD

STRAIGHT RUNNING

PITCH 50.8 MM/2.00 IN

Sprocket

| No. of teeth | Bore size | | | | | | | | | Overall diameter | | Pitch-diameter | | Hub-diameter | | Dimension A | | Dimension B | | Single row/One way | Molded | Machined |
|--------------|------------|----|------|------|------|------|------|------|------|------------------|-------|----------------|-------|--------------|------|-------------|------|-------------|------|--------------------|--------|----------|
| | Pilot bore | | | | | | | | | | | | | | | | | | | | | |
| | mm | in | 1.00 | 1.18 | 1.25 | 1.50 | 1.57 | 2.36 | 2.50 | mm | in | mm | in | mm | in | mm | in | | | | | |
| Z08 | ✓ | | ● | ● | ● | ■ | ● | | | 132.9 | 5.23 | 132.8 | 5.23 | 65.0 | 2.56 | 53.3 | 2.10 | 74.6 | 2.93 | ✓ | ✓ | |
| Z10 | ✓ | | | ● | ● | ● | ■ | ● | | 166.3 | 6.55 | 164.4 | 6.47 | 65.0 | 2.56 | 70.2 | 2.76 | 90.4 | 3.56 | ✓ | ✓ | |
| Z10 | | | | | | | | | ■ | 166.3 | 6.55 | 164.4 | 6.47 | 120.0 | 4.72 | 70.2 | 2.76 | 90.4 | 3.56 | ✓ | ✓ | |
| Z12 | ✓ | | | ● | ● | ● | ■ | ● | | 198.6 | 7.82 | 196.3 | 7.73 | 65.0 | 2.56 | 86.8 | 3.42 | 106.3 | 4.18 | ✓ | ✓ | |
| Z12 | | | | | | | | | ■ | 198.6 | 7.82 | 196.3 | 7.73 | 120.0 | 4.72 | 86.8 | 3.42 | 106.3 | 4.18 | ✓ | ✓ | |
| Z16 | ✓ | | | ● | ● | ● | ■ | ● | ■ | 263.8 | 10.39 | 260.4 | 10.25 | 150.0 | 5.90 | 119.7 | 4.71 | 138.3 | 5.44 | ✓ | | ✓ |

● Molded sprocket

■ Machined sprocket



Other sprocket sizes are available upon request.

Other bore sizes on sprockets are available upon request.

Round bores are always delivered with keyway.

Max. load per sprocket shown does not take bore size into account.

Please also ensure that sufficient size shaft is chosen for corresponding load.

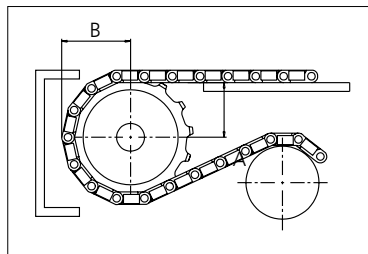
Width of tooth = Single row 9.5 mm (0.37 in)

Width of One-part sprocket = Single row: 42.3 mm (1.67 in)

uni UltraClean Two-Part Sprocket

| No. of teeth | Bore size | | | | Overall diameter | | Pitch-diameter | | Hub-diameter | | Dimension A | | Dimension B | | Single row/One way | Moulded |
|--------------|-----------|------|------|------|------------------|------|----------------|------|--|--|-------------|------|-------------|------|--------------------|---------|
| | in | 1.50 | 1.57 | 2.36 | | | | | | | | | | | | |
| | mm | 38.1 | 40.0 | 60.0 | mm | in | mm | in | mm | in | mm | in | | | | |
| Z8 | | ■ | ■ | | 132.9 | 5.23 | 132.8 | 5.23 | 80.0 | 3.15 | 53.3 | 2.10 | 74.9 | 2.94 | ✓ | ✓ |
| Z10 | | 1 ■ | 1 ■ | 2 ■ | 166.3 | 6.55 | 164.4 | 6.47 | ¹ 126.0 ² 118.0 | ¹ 4.96 ² 4.65 | 70.2 | 2.76 | 90.7 | 3.57 | ✓ | ✓ |
| Z12 | | 1 ■ | 1 ■ | 2 ■ | 198.6 | 7.82 | 196.3 | 7.73 | ¹ 126.0 ² 118.0 | ¹ 4.96 ² 4.65 | 86.8 | 3.42 | 106.6 | 4.19 | ✓ | ✓ |

■ Moulded uni UltraClean TwoPart Sprocket



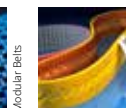
Width of UltraClean Two-part sprocket = Single row: 44.0 mm (1.73 in)

Width of UltraClean Two-part sprocket, tooth = Single row: 9.5 mm (0.37 in)

uni Retainer Rings: See uni Retainer Ring data sheet.

For correct sprocket position: See uni Assembly Instructions for uni RTB.

For more detailed sprocket information, contact Customer Service.



Expert advice and quality solutions for all your belting needs.

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