Technical datasheet

Pletex EM 15/3 0+30 red

Article code: SBPX513804



General information	
Product group	Synthetic Belts
Industry segment	Paper & print; Container & packaging
Main product feature	High friction, Thermoplastic, High grip
Indication of use	Slider bed, Rollers, Flat

Belt construction		
Tension layer		polyester, stable
Number of plies		3
Top side	material	Pletex, TPB
	finish	smooth, glossy
	color	red
Bottom side	material	fabric, polyester
	finish	bare fabric
	color	natural

Characteristics		
Food Grade (FG)	no	
Antistatic (AS)	no	
High conductive (HC)	no	
Flame-retardant (FR)	no	
ATEX approval	yes	ATEX II - KEMA 05ATEX2164 U

Technical data						
Hardness	ISO 868	top side	35A	Shore		
Force at 1% elongation (static)	ISO 21181		15	N/mm	85.65	lbs/in.
Thickness	AB method KV.002	total	6.5	mm	0.26	in.
		top cover	3.6	mm	0.14	in.
Weight	AB method KV.004		7.5	kg/m²	1.54	lbs/ft²
Operating temperature	continuous	from / to	-15 / 80	°C	5 / 176	°F
	short	from / to	-15 / 100	°C	5 / 212	°F
Minimum pulley diameter	flexing		80	mm	3.15	in.
	backflexing		100	mm	3.94	in.
Manufacturing width	standard		2000	mm	78.74	in.
	maximum		3000	mm	118.11	in.

Fabrication

Hot splicing is always preferable. Glueing can only be done when the belt is exposed to normal temperature and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the seperate information.

Additional information

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ.

We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.

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