Technical datasheet

Silam EM 12/2 0+04 blue CR AS FG HR



Article code: LWSI560066

General information	
Product group	Light Weight Rubber
Industry segment	Food: Dairy, Confectionary & candy
Main product feature	Cold resistant, Antistatic, Foodgrade, Heat resistant
Indication of use	Slider bed, Rollers, Flat

Belt construction						
Tension layer		polyester, stable				
Number of plies		2				
Top side	material	Silam, SI				
	finish	smooth				
	color	blue				
Bottom side	material	fabric, polyester				
	finish	bare fabric				
	color	white				

Characteristics	
Food Grade (FG)	yes
Antistatic (AS)	yes

Technical data						
Hardness	ISO 868	top side	63A	Shore		
Force at 1% elongation	ISO 21181		12	N/mm	68.52	lbs/in.
Thickness	AB method KV.002	belt	2.2	mm	0.09	in.
		top cover	0.4	mm	0.02	in.
Weight	AB method KV.004		2.7	kg/m²	0.55	lbs/ft²
Operating temperature	continuous	from / to	-54 / 176	°C	-65.2 / 348.8	°F
	short	from / to	-54 / 204	°C	-65.2 / 399.2	
Minimum pulley diameter	flexing		50	mm	1.97	in.
	backflexing		100	mm	3.94	in.
Manufacturing width	standard		1829	mm	72.01	in.
	maximum		1829	mm	72.01	in.

Fabrication

Vulcanizing is always preferable. Cold splicing can only be done when the belt is exposed to normal temperature and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the separate information.

Additional information

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ.

We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.