Technical datasheet

Ropanyl EM 12/2 00+05 black M1 AS / Amprint U210

Ammeraal Beltech
Innovation & Service in Belting

Article code: SBRY579149

General information

Product group	Synthetic Belts
Industry segment	Textile; Paper & print
Main product feature	Antistatic
Indication of use	Slider bed, Rollers, Flat

Belt construction

Tension layer		polyester, stable
Number of plies		2
Top side	**material**	Ropanyl, TPU
	finish	matt, M1 Fine matt finish
	color	black
Bottom side	**material**	Ropanol, TPU
	finish	impregnated fabric
	color	transparent

Characteristics

Anti-static (AS)	yes	

Technical data

Hardness	according to ISO 868	top side	93A	Shore		
Force at 1% elongation	according to ISO 21181		12	N/mm	68.52	lbs/in.
Thickness	internal AB method KV.002	total	2.25	mm	0.09	in.
		top cover	0.5	mm	0.02	in.
Weight	internal AB method KV.004		2.58	kg/m²	0.53	lbs/ft²
Operating temperature	continuous	from/to	-20 / 90	°C	-4 / 194	°F
	short	from/to	-30 / 110	°C	-22 / 230	°F
Minimum pulley diameter	flexing		90	mm	3.54	in.
	backflexing		100	mm	3.94	in.
Belt width	standard		3000	mm	118.11	in.
	maximum		3000	mm	118.11	in.

Fabrication

Hot splicing is always preferable. Glueing can only be done when the belt is exposed to normal temperature and the humidity is not excessive.

For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the seperate information.

Additional information

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F) and 50% relative humidity, unless otherwise stated, individual data may differ.

We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts.

Do not go below the initial elongation. Install the belt and tension until running perfectly under the full belt load.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.