

# Solicord Round belt TPU 55D Black RO FG 60

Article code: SCRB000441

## General information

|               |          |
|---------------|----------|
| Product group | SoliCord |
|---------------|----------|

## Construction

|                     |           |
|---------------------|-----------|
| Material            | TPU       |
| (Top)surface finish | Roughened |
| Color               | black     |
| Shape               | Round     |
| Execution           | solid     |

## Characteristics

|                 |     |                              |
|-----------------|-----|------------------------------|
| Food Grade (FG) | yes | all foodstuff; all foodstuff |
| Antistatic (AS) | no  |                              |
| ATEX approval   | no  |                              |

## Technical data

|                         |               |           |                        |              |  |
|-------------------------|---------------|-----------|------------------------|--------------|--|
| Hardness                | ISO 868       |           | 55D Shore              |              |  |
| Recommended pre-tension |               |           | 1-2 %                  |              |  |
| Working tension         |               |           | 13 daN/cm <sup>2</sup> |              |  |
| Diameter                |               |           | 6 mm                   | 0.24 in.     |  |
| Cross section           |               |           | 0.283 cm <sup>2</sup>  |              |  |
| Weight                  |               |           | 0.034 kg/m             | 0.01 lb/ft   |  |
| Operating temperature   | continuous    | from / to | -30 / 90 °C            | -22 / 194 °F |  |
| Minimum pulley diameter |               |           | 70 mm                  | 2.76 in.     |  |
| Coefficient of friction | against steel | dynamic   | 0,5                    |              |  |
|                         | against PE    |           | 0,2                    |              |  |
|                         | against HDPE  |           | 0,2                    |              |  |
| Manufacturing length    | maximum       |           | 30000 mm               | 1181.1 in.   |  |

## Fabrication

|                          |                                                                                                        |
|--------------------------|--------------------------------------------------------------------------------------------------------|
| Recommended splice types | Butt weld                                                                                              |
| Splice equipment         | Only use equipment supplied or approved by Ammeraal Beltech.                                           |
| Splicing on site         | Always first make a test splice to confirm the right settings and proper pre-heating of the equipment. |

## Additional information

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ.

Keep the belt tension to a practical working minimum for maximum belt and machine life.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt.