Technical datasheet

Flexam SW125 00+04 black M2

Article code: SBAS589549



General information	
Product group	Synthetic Belts
Industry segment	Logistics: Distribution & warehousing
Main product feature	Impact resistant, Low friction back side, Flame retardant
Indication of use	Flat, Slider bed, Rollers

Belt construction				
Tension layer	polyester, flexible			
Number of plies		1		
Top side	material Flexam, PVC			
	finish	smooth, M2 Matt finish		
	color	black		
Bottom side	material	Flexam, PVC		
	finish	Brushed		
	color	black		

Characteristics		
Food Grade (FG)	no	
Antistatic (AS)	no	
High conductive (HC)	no	
Flame-retardant	no	
	yes	ASTM D-378
ATEX approval	no	

Technical data						
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Hardness	ISO 868	top side	80A	Shore		
Force at 1% elongation (static)	ISO 21181		21	N/mm	119.91	lbs/in.
Elastic modulus (k1% relaxed)	ISO 21181		9	N/mm	51.39	lbs/in.
Tensile strength	KV.006		210	N/mm	1199.13	lbs/in.
Rated working tension at 2%			21	N/mm	119.91	lbs/in.
Thickness	AB method KV.002	total	4.10	mm	0.16	in.
		top cover	0.40	mm	0.02	in.
Weight	AB method KV.004		4.3	kg/m²	0.88	lbs/ft²
Coefficient of friction	bottom against steel	dynamic	0.2			
		static	0.25			
	top against steel	dynamic	0.4			
		static	0.5			
Operating temperature	continuous	from / to	-15 / 82	°C	5 / 179.6	°F
	short	from / to	-18 / 82	°C	-0.4 / 179.6	°F
Minimum pulley diameter	flexing		80	mm	3.15	in.
	backflexing		100	mm	3.94	in.
Manufacturing width	standard		2400	mm	94.49	in.
	maximum		2400	mm	94.49	in.

Fabrication

Hot splicing is always preferable. Glueing can only be done when the belt is exposed to normal temperature and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the seperate information.

Additional information

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ.

We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.