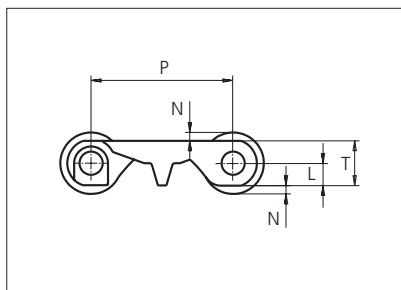
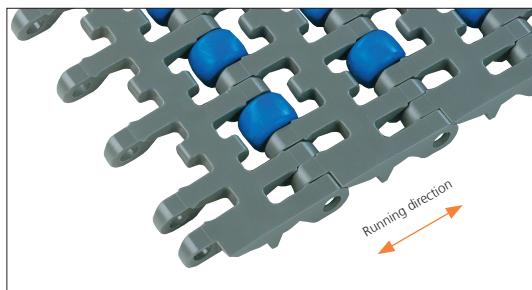




Plastic Modular Belt

Series **uni MPB** Type **Roller Top**



Straight running belt
Nominal pitch: 50.8 mm (2.00 in)
Surface type: Roller Top
Surface opening: 22%
Backflex radius: 65.0 mm (2.6 in)
Pin diameter: 8.0 mm (0.31 in)

Recommended belt material & color	POM-DI G		mm	in		mm	in
Recommended pin material & color	PP W	P (Nominal)	50.8	2.00	L	8.0	0.31
		N	3.0	0.12	T	16.0	0.63

Non standard material and color: See uni Material and Color Overview.

Belt width		Permissible tensile force (Belt/pin material)		Belt weight (Belt/pin material)		*Min. No. drive sprocket per shaft	Number of wear strips (Min. No.)	
		POM-DI/PP		POM-DI/PP			**Carry (pcs)	**Return (pcs)
mm	in	N	lbf	kg/m	lb/ft			
151	5.9	1661	373	1.7	1.15	2	2	2
185	7.3	2030	456	2.1	1.40	2	2	2
202	8.0	2222	500	2.3	1.53	2	2	2
252	9.9	2772	623	2.8	1.91	2	2	2
302	11.9	3322	747	3.4	2.29	3	3	2
353	13.9	3883	873	4.0	2.68	3	3	2
403	15.9	4433	997	4.6	3.06	3	3	2
453	17.8	4983	1120	5.1	3.44	4	4	2
504	19.8	5544	1246	5.7	3.83	4	4	2
554	21.8	6094	1370	6.3	4.21	4	4	2
604	23.8	6644	1494	6.8	4.59	5	5	3
655	25.8	7205	1620	7.4	4.97	5	5	3
705	27.8	7755	1743	8.0	5.35	5	5	3

Additional standard belt widths are available in steps of 50.3 mm (1.98 in). Additional non-standard belt widths are available in steps of 16.8 mm (0.66 in).

1963	77.3	21593	4854	22.2	14.91	14	14	7
------	------	-------	------	------	-------	----	----	---

Additional standard belt widths are available in steps of 50.3 mm (1.98 in). Additional non-standard belt widths are available in steps of 16.8 mm (0.66 in).

2970	116.9	32670	7344	33.6	22.55	20	20	10
------	-------	-------	------	------	-------	----	----	----

General belt tolerance is +0/-0.4% at 23°C/73°F and 50% RH. For exact belt width contact Customer Service. Non standard belt width on request.

*Max. Load per Drive Sprocket. Belt material: PP with snub roller 2000 N (450 lbf) without snub roller 1250 N (281 lbf).

**Max. Spacing between wear strips, Carry: 152.0 mm (6.00 in); Return: 304.0 mm (12.00 in).

= Single Link

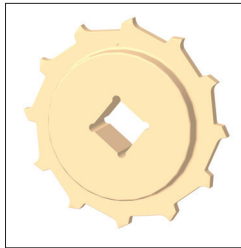
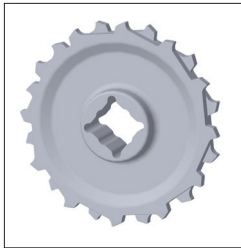
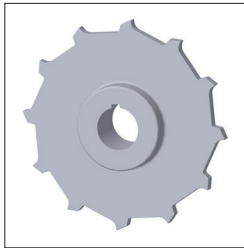
Sprocket

No of teeth	Bore size										Overall diameter		Pitch-diameter		Hub-diameter		Dimension A		Dimension B		Single row/One way	Double row/Two way	Molded PA6 LG	Machined PA6 N
	Pilot bore	in	1.00	1.18	1.25	1.50	1.57	2.36	2.50	3.54														
			mm	25.4	30.0	31.8	38.1	40.0	60.0	63.5	90.0	mm	in	mm	in	mm	in	mm	in					
Z06	✔		●	●	●	■	●■				99.5	3.92	101.6	4.00	65.0	2.56	36.0	1.42	59.3	2.33	✔		✔	
Z08	✔		●	●	●	■	● 1	■			132.9	5.23	132.8	5.23	65.0	2.56	53.3	2.10	74.9	2.94	✔	1✔	✔	
Z10	✔			1●	1●	1●■	1●■	2■	2■		166.3	6.55	164.4	6.47	170.0 2120.0	12.75 24.72	70.2	2.76	90.7	3.57	✔	✔	✔	
Z12	✔			1●	1●	1●■	1●■	2■ 3■	2■	3■	198.6	7.82	196.3	7.73	170.0 2120.0 3164.0	12.75 24.72 36.45	86.8 86.8	3.42 3.42	106.6 106.6	4.19 4.19	1+2✔	2+3✔	✔	
Z16	✔		2● 1●	2● 1●	2●■ 1●■	2●■ 1●■	2●■ 1●■	3■ 1■	2■ 1■	3■	263.8	10.39	260.4	10.25	1150.0 2164.0 3200.0	15.90 26.45 37.87	119.7	4.71	138.7	5.46	1✔	2+3✔	✔	✔

● Molded sprocket

■ Molded sprocket

■ Machined sprocket



Other sprocket sizes are available upon request.
Other bore sizes on sprockets are available upon request.
Round bores are always delivered with keyway.
Max. load per sprocket shown does not take bore size into account.
Please also ensure that sufficient size shaft is chosen for corresponding load.

Width of tooth = Single row: 9.5 mm (0.37 in)
= Double row: 17.8 mm (0.70 in)

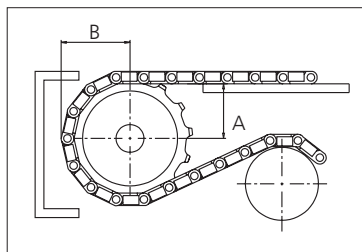
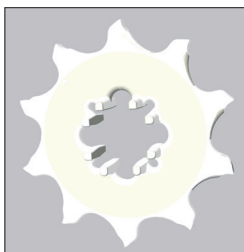
Width of One-part sprocket = Single row: 42.3 mm (1.66 in)
= Double row: 42.3 mm (1.66 in)
= 3Double row: 50.0 mm (1.96 in)

uni UltraClean One-Part and Two-Part Sprocket

No. of teeth	Bore size				Overall diameter		Pitch-diameter		Hub-diameter		Dimension A		Dimension B		Single row/One way	Moulded PA6
	in	1.50	1.57	2.36												
	mm	38.1	40.0	60.0	mm	in	mm	in	mm	in	mm	in	mm	in		
Z8		1	2	1	132.9	5.23	132.8	5.23	165.0 277.0	12.56 23.03	53.3	2.10	74.9	2.94	✓	✓
Z10		1	2	1	166.3	6.55	164.4	6.47	165.0 2126.0	12.56 24.96	70.2	2.76	90.7	3.57	✓	✓
Z12		1	2	1	198.6	7.82	196.3	7.73	165.0 2126.0	12.56 24.96	86.8	3.42	106.6	4.19	✓	✓

■ Moulded uni UltraClean OnePart Sprocket

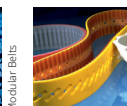
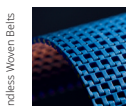
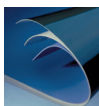
■ Moulded uni UltraClean TwoPart Sprocket



Width of UltraClean Two-part sprocket = Single row: 44.0 mm (1.73 in)
Width of UltraClean Two-part sprocket, tooth = Single row: 9.5 mm (0.37 in)

uni Retainer Rings: See uni Retainer Ring datasheet.
For correct sprocket position: See uni Assembly instructions for uni MPB.
More detailed sprocket information: contact Customer Service.

uni MPB Roller Top/2022.1.1.24



Expert advice and quality solutions for all your belting needs.

ammeraalbeltech.com
eptool.online

Ammeraal Beltech Modular A/S
Hjølmgærvej 21
DK-7100 Vejle
T +45 7572 3100

ammerga.com

This information is subject to alteration due to continuous development. Ammeraal Beltech will not be held liable for the incorrect use of the above stated information. This information replaces previous information. All activities performed and services rendered by Ammeraal Beltech are subject to general terms and conditions of sale and delivery, as applied by its operating companies.

Member of Ammega Group.