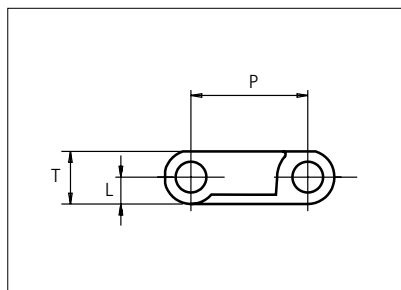
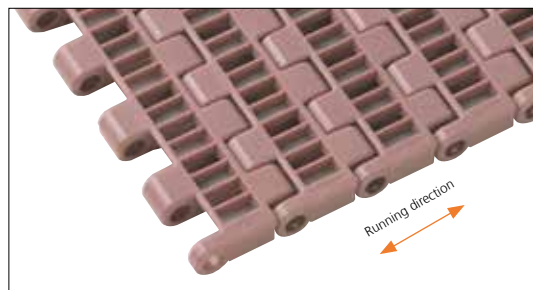




Plastic Modular Belt

Series **uni Light** Type **22% Open**



Straight running belt
Nominal pitch: 19.1 mm (0.75 in)
Surface type: Flat
Surface opening: 22%
Backflex radius: 25.0 mm (2.0 in)
Pin diameter: 5.0 mm (0.20 in)

Belt material & color	POM-LF BR	PP G		mm	in		mm	in
	 PP W		P (Nominal)	19.1	0.75	T	8.5	0.33
L			4.3	0.17	-	-	-	

Non standard material and color: See uni Material and Color Overview.

Belt width		Permissible tensile force (Belt/pin material)				Belt weight (Belt/pin material)				*Min. No. drive sprocket per shaft	Number of wear strips (Min. No.)	
		POM-LF/PP		PP/PP		POM-LF/PP		PP/PP			**Carry (pcs)	**Return (pcs)
mm	in	N	lbf	N	lbf	kg/m	lb/ft	kg/m	lb/ft			
77	3.0	789	177	395	89	0.4	0.29	0.3	0.21	2	2	2
115	4.5	1175	264	587	132	0.6	0.43	0.5	0.31	2	2	2
153	6.0	1572	353	786	177	0.9	0.58	0.6	0.41	2	2	2
230	9.0	2355	529	1177	265	1.3	0.86	0.9	0.62	2	2	2
306	12.1	3138	705	1569	353	1.7	1.15	1.2	0.82	3	3	2
383	15.1	3921	881	1960	441	2.1	1.44	1.5	1.03	3	3	2
459	18.1	4704	1057	2352	529	2.6	1.73	1.8	1.23	4	4	2
535	21.1	5486	1233	2743	617	3.0	2.01	2.1	1.44	4	4	2
612	24.1	6269	1409	3135	705	3.4	2.30	2.4	1.64	5	5	3
688	27.1	7052	1585	3526	793	3.9	2.59	2.8	1.85	5	5	3
764	30.1	7835	1761	3918	881	4.3	2.88	3.1	2.05	6	6	3
841	33.1	8618	1937	4309	969	4.7	3.16	3.4	2.26	6	6	3
917	36.1	9401	2113	4700	1057	5.1	3.45	3.7	2.47	7	7	4

Additional standard belt widths are available in steps of 76.4 mm (3.01 in). Additional non-standard belt widths are available in steps of 19.1 mm (0.75 in).

1910	75.2	19578	4401	9789	2201	10.7	7.19	7.6	5.13	13	13	7
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Additional standard belt widths are available in steps of 76.4 mm (3.01 in). Additional non-standard belt widths are available in steps of 19.1 mm (0.75 in).

2980	117.3	30545	6867	15273	3433	16.7	11.22	11.9	8.01	20	20	10
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General belt tolerance is +0/-0.4% at 23°C/73°F and 50% RH. For exact belt width contact Customer Service. Non standard belt width on request.

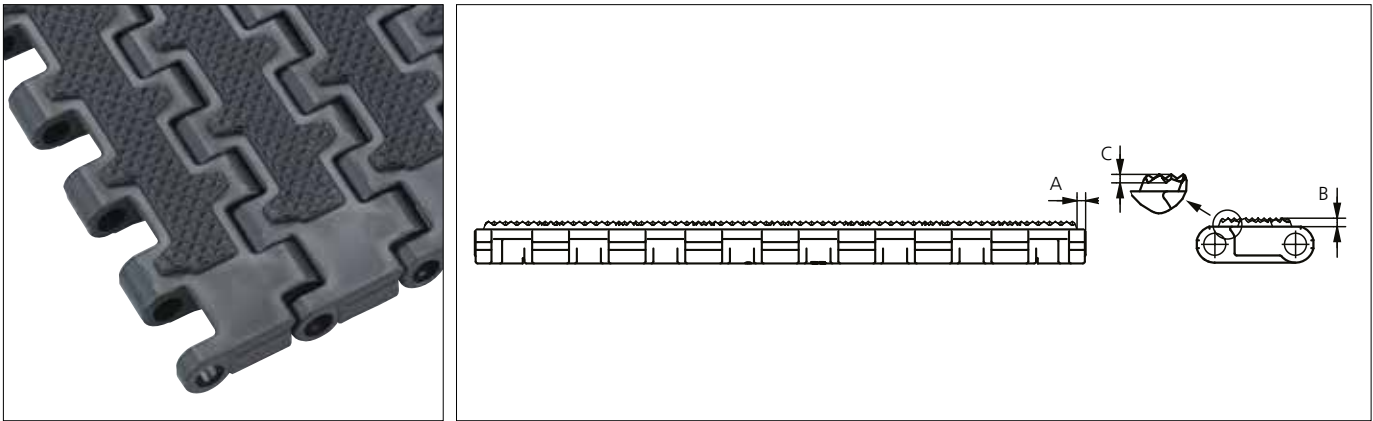
*Max. Load per Drive Sprocket. Belt material: POM-LF 1250 N (281 lbf), PP 700 N (157 lbf)

**Max. Spacing between wear strips, Carry: 152.0 mm (6.00 in); Return: 304.0 mm (12.00 in)

= Single Link

Accessories

Rubber Top



Type	Belt Material & color	Rubber Material & color	A		B		C		Link size	Width	
			mm	in	mm	in	mm	in		mm	in
NON STANDARD Flat	PP K	03 K	2.0	0.08	2.0	0.08	-	-	K300	76.0	2.99
STANDARD Rough							1.0	0.04	K450	114.0	4.49
									K600	150.5	5.93

Indent 15.0 mm (0.59 in) is only available in size 228.6 mm (9.00 in) and wider.

Accessories

Flight

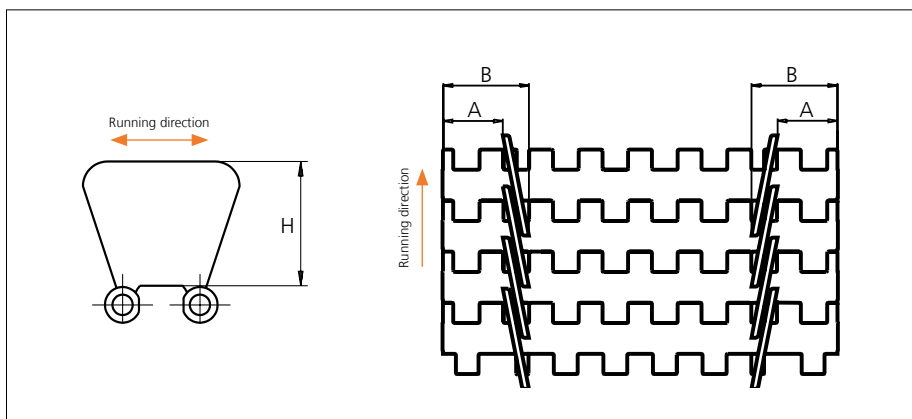


Type	Flight Material & color		H		Link size	Width		Indent	
			mm	in		mm	in	mm	in
Non Stick	PP-I	W	25.4	1.00	K300	76.4	3.01	0.0	0.00
	PP-I	W G			K600	152.8	6.02	0.0	0.00
	PA6 04	K K							
Non Stick	PP-I	W G	25.4	1.00	K600	152.8	6.02	15.0	0.59
Non Stick/Support Ribs	PP-I	W	25.4	1.00	K600	152.8	6.02	0.0	0.00
Non Stick/Support Ribs	PP-I	W G	50.8	2.00	K600	152.8	6.02	0.0	0.00
Non Stick/Support Ribs	PP-I	G K	50.8	2.00	K600	152.8	6.02	15.0	0.59
Non Stick/Support Ribs	PP-I	W G K	76.2	3.00	K600	152.8	6.02	0.0	0.00
Non Stick/Support Ribs	PP-I	W G	76.2	3.00	K600	152.8	6.02	15.0	0.59

Other Non Standard material and color: See uni Material and Color Overview.

Accessories

Side Guard

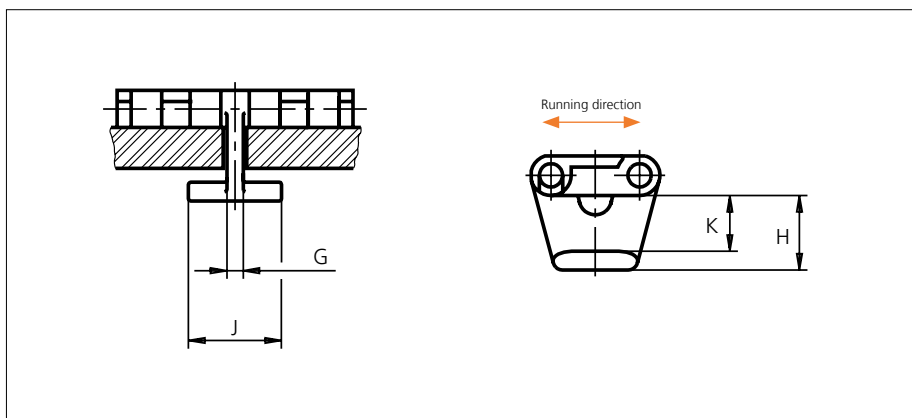


Type	Side Guard Material & color	H		A		B	
		mm	in	mm	in	mm	in
Closed	PP-I W G	31.4	1.24	15.0	0.59	25.0	0.98

Non Standard material and color: See uni Material and Color Overview.

Accessories

Tab



Type	Tab Material & color	G		J		K		H	
		mm	in	mm	in	mm	in	mm	in
Bottom Hold Down	POM-D N	3.5	0.14	20.0	0.79	11.7	0.46	15.9	0.63

Non Standard material and color: See uni Material and Color Overview.

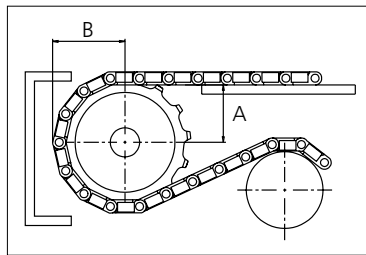
Sprocket

No of teeth	Bore size										Overall diameter		Pitch-diameter		Hub-diameter		A-dimen-sion		B-dimen-sion		Single row/Two way	PA6 LG
	Pilot bore	in	0.75	0.78	0.98	1.00	1.18	1.25	1.50	1.57												
		mm	19.1	20.0	25.0	25.4	30.0	31.8	38.1	40.0	mm	in	mm	in	mm	in	mm	in	mm	in		
Z07	✔		●	●						42.6	1.68	43.9	1.73	30.0	1.18	15.4	0.61	26.3	1.04	✔	✔	
Z10	✔					●	●			61.7	2.43	61.6	2.43	45.0	1.77	25.0	0.98	35.2	1.39	✔	✔	
Z17	✔				●	●	●	●	■	■	105.0	4.13	103.7	4.08	65.0	2.56	46.6	1.83	56.2	2.21	✔	✔
Z24	✔					●	●	●	■	■	147.2	5.80	146.0	5.75	70.0	2.76	68.0	2.68	77.3	3.04	✔	✔
Z25	✔						●	●	■	■	153.3	6.04	152.0	5.98	70.0	2.76	71.0	2.80	80.3	3.16	✔	✔

■ Molded sprocket



● Molded sprocket



Other sprocket sizes are available upon request.
Two-part sprocket are available upon request.
Round bores are always delivered with keyway.
Other bore sizes are available upon request.
uni Retainer Rings: See uni Retainer Ring data sheet.
Width of tooth = 4.8 mm (0.19 in)
Width of sprocket = 25.0 mm (0.98 in)

Max load per sprocket shown does not take bore size into account.
Please also ensure that sufficient size shaft is chosen for corresponding load.

For correct sprocket position: See uni Assembly Instructions for uni Light.
For more detailed sprocket information, contact Customer Service.

Non standard material
and color: See uni Material
and Color Overview.

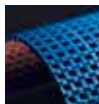
uni Light 22% Open/2018.03.14



Synthetic Belts



Endless Woven Belts



Modular Belts



Engineered Belts



Homogeneous Belts



Fabrication & Service

Expert advice and quality solutions
for all your belting needs.
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