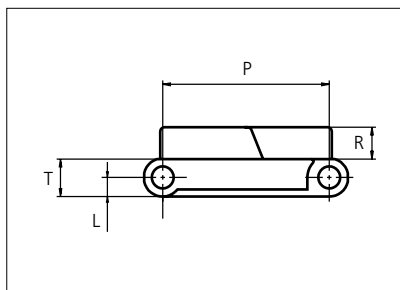


Plastic Modular Belt

Serie **uni Light EP** Type **Rib**



Straight running belt
 Nominal pitch: 38.1 mm (1.50 in)
 Surface type: Rib Top
 Surface opening: Closed
 Backflex radius: 150.0 mm (5.9 in)
 Pin diameter: 5.0 mm (0.20 in)

Recommended Belt material & color	POM-LF G		mm	in		mm	in
Recommended Pin and lock material & color	PP W	P (Nominal)	38.1	1.50	T	8.5	0.33
		L	4.3	0.17	R	7.3	0.29

Non standard material and color: See uni Material and Color Overview.

Alternative materials: Belt: PP and PE Pin: PP **W** PA6.6 **B** PE **W** PBT **LG** and SS304 PP **W** **B** **G** Lockpin: PBT **LG** PA6.6 **N** **D**

Belt width		Permissible tensile force (Belt/pin material)						Belt weight (Belt/pin material)						*Min. No. drive sprocket per shaft	Number of wear strips (Min. No.)	
		POM-D/PP		PP/PP		PE/PP		POM-D/PP		PP/PP		PE/PP			**Carry (pcs)	**Return (pcs)
mm	in	N	lbf	N	lbf	N	lbf	kg/m	lb/ft	kg/m	lb/ft	kg/m	lb/ft			
102	4.0	1046	235	523	118	314	71	0.7	0.49	0.5	0.32	0.5	0.34	2	2	2
153	6.0	1568	353	784	176	470	106	1.1	0.73	0.7	0.47	0.8	0.51	2	2	2
204	8.0	2091	470	1046	235	627	141	1.4	0.97	0.9	0.63	1.0	0.69	2	2	2
255	10.0	2614	588	1307	294	784	176	1.8	1.22	1.2	0.79	1.3	0.86	2	2	2
306	12.0	3137	705	1568	353	941	212	2.2	1.46	1.4	0.95	1.5	1.03	3	3	2
357	14.1	3659	823	1830	411	1098	247	2.5	1.70	1.6	1.10	1.8	1.20	3	3	2
408	16.1	4182	940	2091	470	1255	282	2.9	1.95	1.9	1.26	2.0	1.37	3	3	2
459	18.1	4705	1058	2352	529	1411	317	3.3	2.19	2.1	1.42	2.3	1.54	4	4	2
510	20.1	5228	1175	2614	588	1568	353	3.6	2.43	2.3	1.58	2.6	1.71	4	4	2
561	22.1	5750	1293	2875	646	1725	388	4.0	2.68	2.6	1.73	2.8	1.89	4	4	2
612	24.1	6273	1410	3137	705	1882	423	4.3	2.92	2.8	1.89	3.1	2.06	5	5	3
663	26.1	6796	1528	3398	764	2039	458	4.7	3.16	3.0	2.05	3.3	2.23	5	5	3
714	28.1	7319	1645	3659	823	2196	494	5.1	3.41	3.3	2.21	3.6	2.40	5	5	3

Additional standard belt widths are available in steps of 50.9 mm (2.00 in). Additional non-standard belt widths are available in steps of 12.7 mm (0.50 in).

1987	78.2	20367	4578	10183	2289	6110	1374	14.1	9.48	9.1	6.14	9.9	6.68	14	14	7
------	------	-------	------	-------	------	------	------	------	------	-----	------	-----	------	----	----	---

Additional standard belt widths are available in steps of 50.9 mm (2.00 in). Additional non-standard belt widths are available in steps of 12.7 mm (0.50 in).

2955	116.3	30289	6809	15144	3404	9087	2043	21.0	14.10	13.6	9.14	14.8	9.93	20	20	10
------	-------	-------	------	-------	------	------	------	------	-------	------	------	------	------	----	----	----

General belt tolerance is +0/-0.4% at 23°C/73°F and 50% RH. For exact belt width contact Customer Service. Non standard belt width on request.

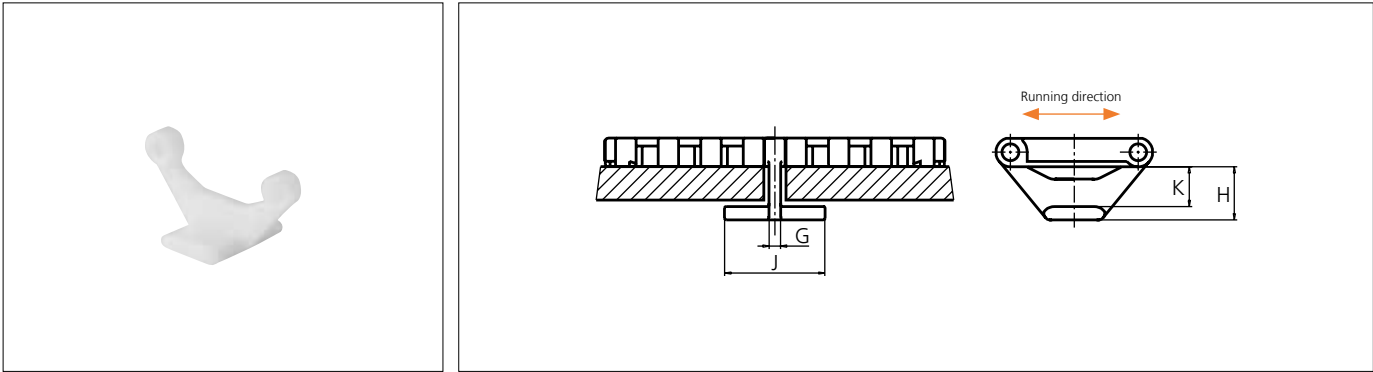
*Max. Load per Drive Sprocket. Belt material: POM-D 1000 N (225 lbf). PP 600 N (135 lbf). PE 600 N (135 lbf).

**Max. Spacing between wear strips. Carry: 152.0 mm (6.00 in); Return: 304.0 mm (12.00 in).

 = Single Link

Accessories

Tab

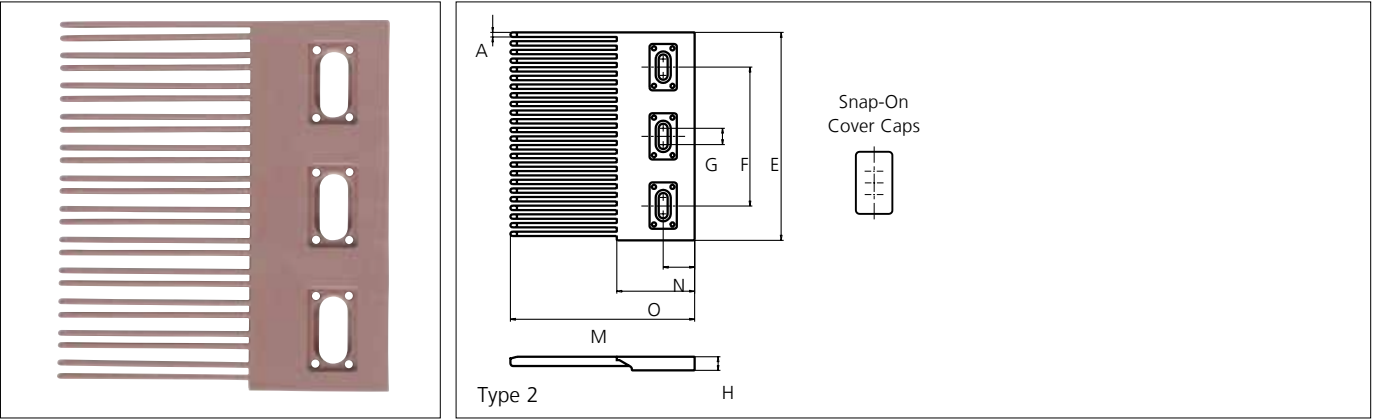


Type	Recommended Material & color	G		J		K		H	
		mm	in	mm	in	mm	in	mm	in
Bottom Hold Down	POM-D 	3.5	0.14	26.0	1.02	12.4	0.49	16.4	0.65

Other Non Standard material and color: See uni Material and Color Overview.

Accessories

Finger Plates



Type	Recommended Material & color	A		E		F		G		H		M		N		O	
		mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in
Single Sided	POM-LF  BR	3.3	0.13	152.4	6.00	101.6	4.00	12.0	0.47	10.3	0.41	135.0	5.31	23.0	0.91	57.0	2.24

All uni-chains belt systems are available in a raised rib version that can be supplied with matching finger plates, also called combs. The finger plates are supplied with cover caps which can be attached when the finger plate has been installed. The cover caps can be removed by using a screwdriver that can be inserted between the cover and finger plate.

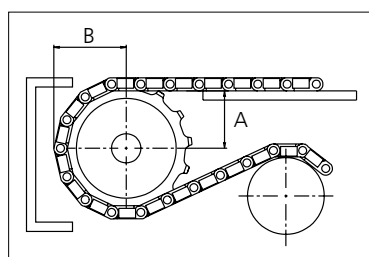
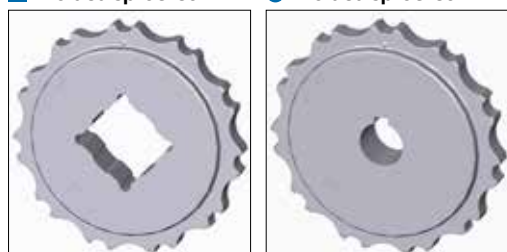
Non Standard material and color: See uni Material and Color Overview.

Sprocket

No of teeth	Bore size						Overall diameter		Pitch-diameter		Hub-diameter		Dimension A		Dimension B		Single row/Two way	Molded PA6 LG	
	Pilot bore	in	1.00	1.18	1.25	1.50													1.57
			mm	25.4	30.0	31.8	38.1	40.0	mm	in	mm	in	mm	in	mm	in			
Z07			●	●	●			87.8	3.46	86.0	3.39	65.0	2.56	35.2	1.39	48.3	1.90	✓	✓
Z09			●	●	●	■	●	111.4	4.39	110.6	4.35	90.0	3.54	48.0	1.89	60.0	2.36	✓	✓
Z10			●	●	●	■	■	123.3	4.85	122.7	4.83	100.0	3.94	54.3	2.14	66.0	2.60	✓	✓
Z11			●	●	●	■	■	135.2	5.32	135.0	5.31	110.0	4.33	60.5	2.38	72.0	2.83	✓	✓
Z12				●	●	■	■	147.2	5.80	147.1	5.79	120.0	4.72	66.7	2.63	78.0	3.07	✓	✓
Z15				●	●	■	■	183.2	7.21	183.5	7.22	120.0	4.72	85.3	3.36	96.0	3.78	✓	✓

■ Molded sprocket

● Molded sprocket



Other sprocket sizes are available upon request.
 Two-part sprocket are available upon request.
 Other bore sizes are available upon request.
 uni Retainer Rings: See uni Retainer Ring data sheet
 Width of tooth = 11.8 mm (0.47 in)
 Width of sprocket = 23.2 mm (0.91 in)

Max load per sprocket shown does not take bore size into account.
 Please also ensure that sufficient size shaft is chosen for corresponding load.

For correct sprocket position: See uni Assembly Instructions for uni Light EP.
 For more detailed sprocket information, contact Customer Service.

Non standard material
 and color: See uni Material
 and Color Overview.



Conveyor Belts



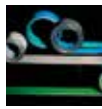
Seamless Belts



Modular Belts



Timing Belts



Transmission Belts



Fabrication & service

Solid advice
For all your belting needs
Local stock & service
www.ammeraalbeltech.com

Ammeraal Beltech Modular A/S
Hjulgagervej 21
DK-7100 Vejle

T +45 7572 3100
F +45 7572 3348
admin@unichains.com
www.unichains.com

This information is subject to alteration due to continuous development. Ammeraal Beltech will not be held liable for the incorrect use of the above stated information. This information replaces previous information. All activities performed and services rendered by Ammeraal Beltech are subject to general terms and conditions of sale and delivery, as applied by its operating companies.