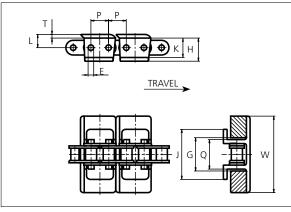
# Snap-On Plastic Chain



Series uni 863 Type Tab





#### **Snap-On Plastic Chain**

Straight running chain
Pitch: 19.1 mm (0.75 in)
Backflex radius: 150.0 mm (5.90 in)
Permissible tensile strength:
uni 863 Tab with (SS304) stainless
steel chain: 2700 N (600 lbf)
uni 863 Tab with carbon steel chain:
5500 N (1200 lbf)

Standard shipping lengths: No. of roller chain links/box: 160 = 3.048 m (10.0 ft) No. of flights/box: 80 = 3.048 m (10.0 ft)

E		G		н		K		L		P		Q		T	
mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in
6.0	0.24	34.9	1.37	25.1	0.99	20.9	0.82	14.3	0.56	19.1	0.75	31.9	1.25	4.0	0.16

All dimensions are for chains in POM material.

All Snap-On versions can be delivered either with a stainless steel chain (\$\$304) or a carbon steel chain.

Width (W)			Flight material 0 sales	Chain material	Weight		
	mm	in	Flight material & color	Chain material	kg/m	lb/ft	
K250	63.5	2.50	-	-	-	-	
K287	73.0	2.87	-	-	-	-	
K325	82.6	3.25	POM-DI G	SS304 SS430	2.2	1.48	
K450	114.3	4.50	-	-	-	-	
K500	127.0	5.0	-	-	-	-	
K600	152.4	6.0	-	-	-	-	
K700	177.8	7.0	-	+	-	-	
K1000	254.0	10.0	-	+	-	-	

Non standard material and color: See uni Material and Color Overview.

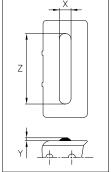
## **Accessories**

#### **Rubber Top**



When ordering, please state the required distance between the Rubber Top.

Other Non Standard rubber profiles: See uni Rubber Profile Overview.



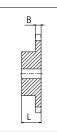
Width	Link	Rubber	Z		)	(	Υ	
wiath	material	material	mm	in	mm	in	mm	in
K325	POM-DI G	05 <b>I</b>	60.0	2.36	10.0	0.39	2.5	0.10



### **Sprocket**

No. of teeth	Pitch diameter		Hub diameter		Overall width L		Tooth width B		Bore		ned <b>S1045</b>
	mm	in	mm	in	mm	in	mm	in	mm	in	Machi
Z19	115.7	4.56	80.0	3.15	35.0	1.38	11.7	0.46	16.0	0.63	$\checkmark$
Z20	121.8	4.79	80.0	3.15	35.0	1.38	11.7	0.46	16.0	0.63	$\checkmark$
Z25	152.0	5.98	90.0	3.54	40.0	1.57	11.7	0.46	20.0	0.79	$\checkmark$





Please ensure that sufficient size shaft and keyway are chosen for corresponding load.

Non standard material and color: See uni Material and Color Overview.

Other sprocket sizes are available upon request. uni Retainer Rings: See uni Retainer Ring data sheet.









This information is subject to alteration due to continuous development. Ammeraal Beltech will not be held liable for the incorrect use of the above stated information. This information replaces previous information. All activities performed and services rendered by Ammeraal Beltech are subject to the state of the state



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