

Excon EF 75/3 13+30 white AS FR FG

Article code: SBMD000073

General information

Product group	Synthetic Belts
Industry segment	Food: Sugar, Grains
Main product feature	Antistatic, Flame retardant, Abrasion resistant, Oil & grease resistant
Indication of use	Flat, Rollers, Troughed

Belt construction

Tension layer		polyester, flexible
Number of plies		3
Top side	material	PVCEXCON, PVC
	finish	smooth, glossy
	color	white
Bottom side	material	PVCEXCON, PVC
	finish	smooth, glossy
	color	white

Characteristics

Food Grade (FG)	yes	EC 1935/2004, EU 10/2011; FDA
Antistatic (AS)	yes	ISO 21178
Flame-retardant	ISO 340	ISO 340
ATEX approval	yes	ATEX II - KEMA 05ATEX2164 U

Technical data

Hardness	ISO 868	top side	75A Shore	
Force at 1% elongation (static)	ISO 21181		75 N/mm	428.26 lbs/in.
Thickness	AB method KV.002	total	9.50 mm	0.37 in.
		top cover	3.00 mm	0.12 in.
Weight	AB method KV.004		12 kg/m ²	2.46 lbs/ft ²
Operating temperature	continuous	from / to	-10 / 70 °C	14 / 158 °F
	short	from / to	-10 / 70 °C	14 / 158 °F
Minimum pulley diameter	flexing		400 mm	15.75 in.
	backflexing		500 mm	19.69 in.
Manufacturing width	standard		2400 mm	94.49 in.
	maximum		2400 mm	94.49 in.

Fabrication

Hot splicing is always preferable. Glueing can only be done when the belt is exposed to normal temperature and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the separate information.

Additional information

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ.

We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.