Technical datasheet

## Flexam EF 5/1 A18+06 green FG



Article code: SBFL572400

General information	
Product group	Synthetic Belts
Industry segment	Agriculture; Horticulture; Container & packaging
Main product feature	Foodgrade
Indication of use	Slider bed, Rollers, Flat, Troughed

Belt construction						
Tension layer		polyester, flexible				
Number of plies		1				
Top side	material	Flexam, PVC				
	finish	smooth, glossy				
	color	green				
Bottom side	material	Flexam, PVC				
	finish	profile, A18 Fine square profile				
	color	green				

Characteristics						
Food Grade (FG)	yes	EC 1935/2004, EU 10/2011; FDA				
Antistatic (AS)	no					
High conductive (HC)	no					
ATEX approval	no					

Technical data						
Hardness	ISO 868	top side	80A	Shore		
Force at 1% elongation (static)	ISO 21181		5	N/mm	28.55	lbs/in.
Thickness	AB method KV.002	total	1.80	mm	0.07	in.
		top cover	0.60	mm	0.02	in.
Weight	AB method KV.004		1.8	kg/m²	0.37	lbs/ft²
Operating temperature	continuous	from / to	-15 / 80	°C	5 / 176	°F
	short	from / to	-15 / 100	°C	5 / 212	°F
Minimum pulley diameter	flexing		35	mm	1.38	in.
	backflexing		50	mm	1.97	in.
Manufacturing width	standard		2020	mm	79.53	in.
	maximum		2020	mm	79.53	in.

## Fabrication

Hot splicing is always preferable. Glueing can only be done when the belt is exposed to normal temperature and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the seperate information.

## Additional information

This sheet contains typical values, which apply to a temperature of approx. 20  $^{\circ}$ C (68  $^{\circ}$ F), unless otherwise stated, individual data may differ.

We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.