Technical datasheet

Ropanyl EM 20/1 00+05 black M1 AS /Amprint U120



Article code: SBMD000278

General information	
Product group	Synthetic Belts
Industry segment	Textile; Leather; Wood
Main product feature	Antistatic, Abrasion resistant
Indication of use	Slider bed, Rollers, Flat

Belt construction					
Tension layer		polyester, stable			
Number of plies		1			
Top side	material	Ropanyl, PU			
	finish	matt, M1 Fine matt finish			
	color	black			
Bottom side	material	Ropanol, PU			
	finish	impregnated fabric			

Characteristics		
Food Grade (FG)	no	
Antistatic (AS)	yes	ISO 21178

Technical data						
Hardness	ISO 868	top side	93A	Shore		
Force at 1% elongation (static)	ISO 21181		20	N/mm	114.2	lbs/in.
Thickness	AB method KV.002	total	2.05	mm	0.08	in.
		top cover	0.50	mm	0.02	in.
Weight	AB method KV.004		2.8	kg/m²	0.57	lbs/ft²
Operating temperature	continuous	from / to	-25 / 90	°C	-13 / 194	°F
	short	from / to	-25 / 90	°C	-13 / 194	°F
Minimum pulley diameter	flexing		100	mm	3.94	in.
	backflexing		160	mm	6.3	in.
Manufacturing width	standard		2200	mm	86.61	in.

Fabrication

Hot splicing is always preferable. Glueing can only be done when the belt is exposed to normal temperature and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the seperate information.

Additional information

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ. We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.