Technical datasheet

## Ropanyl EM/K 60/3 00+04 black M1 AS

Article code: SBRY514395



General information	
Product group	Synthetic Belts
Industry segment	Wood: Panel board
Main product feature	Antistatic, Abrasion resistant
Indication of use	Slider bed, Rollers, Flat

Belt construction				
Tension layer		polyester/aramid, stable		
Number of plies		3		
Top side	material	Ropanyl, TPU		
	finish	smooth, M1 Fine matt finish		
	color	black		
Bottom side	material	Ropanol, TPU		
	finish	impregnated fabric		
	color	transparent		

Characteristics		
Food Grade (FG)	no	
Antistatic (AS)	yes	ISO 21178
High conductive (HC)	no	
Flame-retardant (FR)	no	
ATEX approval	yes	ATEX II - KEMA 05ATEX2164 U

Technical data						
Hardness	ISO 868	top side	93A	Shore		
Force at 1% elongation (static)	ISO 21181		60	N/mm	342.61	lbs/in.
Thickness	AB method KV.002	total	3.80	mm	0.15	in.
		top cover	0.40	mm	0.02	in.
Weight	AB method KV.004		4.4	kg/m²	0.9	lbs/ft²
Operating temperature	continuous	from / to	-20 / 90	°C	-4 / 194	°F
	short	from / to	-30 / 110	°C	-22 / 230	°F
Minimum pulley diameter	flexing		250	mm	9.84	in.
	backflexing		300	mm	11.81	in.
Manufacturing width	standard		3200	mm	125.98	in.
	maximum		3300	mm	129.92	in.

## **Fabrication**

Hot splicing is always preferable. Glueing can only be done when the belt is exposed to normal temperature and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the seperate information.

## **Additional information**

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ.

We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.

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