

Fabric EC 4/5 0+0 (NR) natural

Article code: LWFA560022

General information

Product group	Light Weight Rubber
Industry segment	Tobacco: Green leaf, Primary
Main product feature	Cold resistant, Foodgrade, Heat resistant
Indication of use	Slider bed, Rollers, Flat

Belt construction

Tension layer		polyester/cotton, flexible
Number of plies		5
Top side	material	fabric, polyester/cotton
	finish	bare fabric
	color	natural
Bottom side	material	fabric, polyester/cotton
	finish	bare fabric
	color	natural

Technical data

Force at 1% elongation	ISO 21181		4 N/mm	22.84 lbs/in.
Thickness	AB method KV.002	belt	2.7 mm	0.11 in.
		top cover	0.0 mm	0 in.
Weight	AB method KV.004		2.9 kg/m ²	0.59 lbs/ft ²
Operating temperature	continuous	from / to	-40 / 121 °C	-40 / 249.8 °F
	short	from / to	-40 / 121 °C	-40 / 249.8 °F
Minimum pulley diameter	flexing		50 mm	1.97 in.
	backflexing		75 mm	2.95 in.
Manufacturing width	standard		1829 mm	72.01 in.
	maximum		1829 mm	72.01 in.

Fabrication

Vulcanizing is always preferable. Cold splicing can only be done when the belt is exposed to normal temperature and the humidity is not excessive.

For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the separate information.

Additional information

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ.

We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.