Technical datasheet

Ropanyl EM 20/1 00+04 white M1 AS FG

Article code: SBRY514213



General information	
Product group	Synthetic Belts
Industry segment	Food; Wood: Panel board
Main product feature	Antistatic, Abrasion resistant
Indication of use	Slider bed, Rollers, Flat

Belt construction		
Tension layer		polyester, stable
Number of plies		1
Top side	material	Ropanyl, TPU
	finish	smooth, M1 Fine matt finish
	color	white
Bottom side	material	Ropanol, TPU
	finish	impregnated fabric
	color	transparent
Characteristics		
Food Grade (EG)	VOC	EDA

Food Grade (FG)	yes	FDA
Antistatic (AS)	yes	ISO 21178
High conductive (HC)	no	
Flame-retardant (FR)	no	
ATEX approval	yes	ATEX II - KEMA 05ATEX2164 U

Technical	data		

Hardness	ISO 868	top side	93A	Shore		
Force at 1% elongation (static)	ISO 21181		20	N/mm	114.2	lbs/in.
Thickness	AB method KV.002	total	1.80	mm	0.07	in.
		top cover	0.40	mm	0.02	in.
Weight	AB method KV.004		2	kg/m²	0.41	lbs/ft²
Operating temperature	continuous	from / to	-20 / 90	°C	-4 / 194	°F
	short	from / to	-30 / 110	°C	-22 / 230	°F
Minimum pulley diameter	flexing		20	mm	0.79	in.
	backflexing		80	mm	3.15	in.
Manufacturing width	standard		2800	mm	110.24	in.
	maximum		3300	mm	129.92	in.

Fabrication

Hot splicing is always preferable. Glueing can only be done when the belt is exposed to normal temperature and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the seperate information.

Additional information

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ. We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.

Because of continuous development, the presented data is subject to alteration. This data replaces that included in previous publications. Ammeraal Beltech excludes any liability for the incorrect use of the above stated information. Subject to the general terms and conditions of sale and delivery, as applied by its operating companies, are all activities performed and services rendered by Ammeraal Beltech.