

PU Torque L Steel

Article code: TBUT102305

General information

Productgroup	Timing belts, PU Torque
Industry segment	General industry; Wood; Building materials: Stone & ceramics, Bricks & tiles
Main product feature	Positive drive, Non-marking, Wear resistant

Belt construction

Tension member		steel
Material	body	Polyurethane
Surface	tooth side	Polyurethane
	back side	Polyurethane

Characteristics

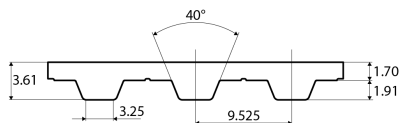
Food Grade (FG)	no
Antistatic (AS)	no
Oil & Fat resistance	yes

Technical data

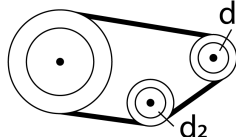
Tooth	profile		L		
	pitch		9.525 mm	0.37 in.	
Hardness body material	ISO 868		92A Shore		
Belt thickness			3.6 mm	0.14 in.	
Belt weight			3.9 kg/m ²	0.8 lbs/ft ²	
Coefficient of friction	tooth side to steel	dynamic	0,5		
Operating temperature	continuous	from / to	-10 / 80 °C	14 / 176 °F	
Minimum pulley diameter	A) without counter flexing	number of teeth, t1	15		
		d1	44.72 mm	1.76 in.	
		d2	60 mm	2.36 in.	
	B) with counter flexing	number of teeth, t1	20		
		d1	59.88 mm	2.36 in.	
		d2	60 mm	2.36 in.	
Belt width	maximum		150 mm	5.91 in.	
Belt length	minimum		900 mm	35.43 in.	
	maximum		25000 mm	82.02 ft.	

Reference images

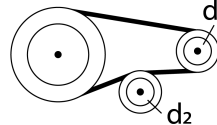
Side view



A) without counter flexing



B) with counter flexing



Fabrication

This information on the fabrication options is general, please contact Ammeraal Beltech to inquire for the specific fabrication possibilities of the timing belt of your choice.

Cleats welded or mechanically attached, metal teeth, guides welded or glued.

Covers can be welded, glued, coated or vulkanized onto the back side of the timing belt.

Thermoplastic covers can be embossed.

Perforations, lateral and logitudinal slots, lateral and longitudinal profiles.

Additional Information

Tooth profile according to standard: metric ISO 17396 , imperial ISO 5296-1, curvilinear ISO 13050, depending on the belt type.

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ.

Consult our specialists for further information like technical calculations. Instructions regarding joining, storage & maintenance and tracking & tensioning.

Standard belt width [mm]	Allow. tensile load Linear open end & Torque [N]	Allow. tensile load Linear welded endless [N]		Spring force [N]
12.7	890	445		175000
19.1	1340	670		315000
25.4	1780	890		420000
38.1	2670	1335		630000
50.8	3560	1780		840000
76.2	5340	2670		1290000
101.61	7120	3560		1710000

Speed rpm [1/min]	Specific tooth force [N/mm]	Specific power [W/mm]	
0	3.86	0	
25	3.655	0.015	
50	3.575	0.028	
75	3.492	0.042	
100	3.407	0.054	
150	3.283	0.078	
200	3.159	0.1	
300	2.979	0.142	
400	2.839	0.18	
500	2.725	0.216	
750	2.507	0.298	
1000	2.344	0.372	
1250	2.214	0.439	
1500	2.107	0.502	
1750	2.015	0.56	
2000	1.935	0.614	
3000	1.688	0.804	
4000	1.509	0.958	

Standard	