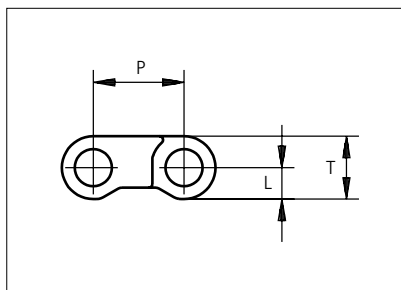
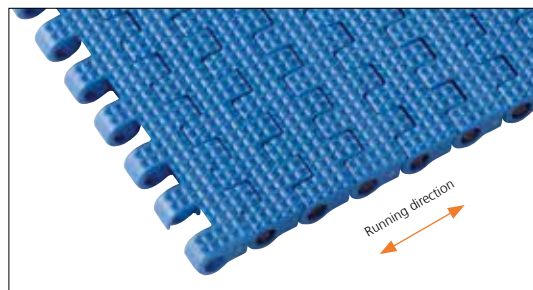




Plastic Modular Belt

Series **uni M-QNB** Type **Non Stick**



Straight running belt
Nominal pitch: 12.7 mm (0.50 in)
Surface type: Flat
Surface opening: Closed
Backflex radius: 20.0 mm (0.80 in)
Pin diameter: 5.0 mm (0.20 in)

Belt material & color	POM-SLF 	PE 		mm	in		mm	in
	 PP 	 PE 	P (Nominal)	12.7	0.50	T	8.8	0.35
			L	4.4	0.17	-	-	-

Non standard material and color: See uni Material and Color Overview.

Belt width		Permissible tensile force (Belt/pin material)				Belt weight (Belt/pin material)				*Min. No. drive sprocket per shaft	Number of wear strips (Min. No.)	
		POM-SLF/PP		PE/PE		POM-SLF/PP		PE/PE			**Carry (pcs)	**Return (pcs)
mm	in	N	lbf	N	lbf	kg/m	lb/ft	kg/m	lb/ft			
77	3.0	1463	329	616	138	0.6	0.42	0.5	0.31	2	2	2
153	6.0	2907	653	1224	275	1.3	0.84	0.9	0.61	2	2	2
229	9.0	4351	978	1832	412	1.9	1.26	1.4	0.91	3	2	2
305	12.0	5795	1303	2440	549	2.5	1.68	1.8	1.21	4	3	2
382	15.0	7258	1632	3056	687	3.1	2.11	2.3	1.51	4	3	2
458	18.0	8702	1956	3664	824	3.8	2.52	2.7	1.82	5	4	2
534	21.0	10146	2281	4272	960	4.4	2.94	3.2	2.12	6	4	2
610	24.0	11590	2605	4880	1097	5.0	3.36	3.6	2.42	7	5	3
687	27.0	13053	2934	5496	1236	5.6	3.79	4.1	2.72	7	5	3
763	30.0	14497	3259	6104	1372	6.3	4.20	4.5	3.03	8	6	3
839	33.0	15941	3584	6712	1509	6.9	4.62	5.0	3.33	9	6	3
915	36.0	17385	3908	7320	1646	7.5	5.04	5.4	3.63	10	7	4
992	39.1	18848	4237	7936	1784	8.1	5.47	5.9	3.93	10	7	4

Additional standard belt widths are available in steps of 76.3 mm (3.00 in.) Additional non-standard belt widths are available in steps of 38.1 mm (1.50 in.)

1983	78.1	37677	8470	15864	3566	16.3	10.93	11.7	7.86	20	14	7
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Additional standard belt widths are available in steps of 76.3 mm (3.00 in.) Additional non-standard belt widths are available in steps of 38.1 mm (1.50 in.)

2974	117.1	56506	12703	23792	5348	24.4	16.39	17.5	11.79	30	20	10
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General belt tolerance is +0/-0.4% at 23°C/73°F and 50% RH. For exact belt width contact Customer Service. Non standard belt width on request.

*Max. Load per Drive Sprocket. Belt material: POM-SLF 1000 N (225 lbf), PE 800 N (180 lbf)

**Max. Spacing between wear strips, Carry: 152.0 mm (6.00 in); Return: 304.0 mm (12.00 in)

= Single Link

Sprocket

No. of teeth	Bore size									Overall diameter		Pitch-diameter		Hub-diameter		Dimension A		Dimension B		Single row/Two way	Molded	PA6 LG
	Pilot bore	in	0.78	1.00	1.18	1.25	1.50	1.57	2.36													
		mm	18.0	25.4	30.0	31.8	38.1	40.0	60.0	mm	in	mm	in	mm	in	mm	in	mm	in			
Z10	✔		●							41.3	1.63	41.1	1.62	28.0	1.10	15.2	0.60	25	0.98	✔	✔	
Z19	✔			● ■	●	●	■	● ■		78.3	3.06	77.2	3.04	65.0	2.56	33.7	1.33	43	1.69	✔	✔	
Z28	✔			●	●	●	■	● ■		114.9	4.52	113.4	4.46	65.0	2.56	52	2.05	61.1	2.41	✔	✔	
Z28									■	114.9	4.52	113.4	4.46	100.0	3.93	52	2.05	61.1	2.41	✔	✔	
Z38	✔					●	● ■	● ■		155.5	6.12	153.8	6.06	75.0	2.95	72.2	2.84	81.3	3.20	✔	✔	

Molded sprocket



Molded sprocket



Other sprocket sizes are available upon request.

Other bore sizes on sprockets are available upon request.

Round bores are always delivered with keyway.

Max. load per sprocket shown does not take bore size into account.

Please also ensure that sufficient size shaft is chosen for corresponding load.

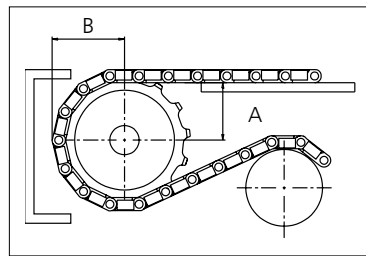
Width of tooth = Single row: 7.0 mm (0.28 in)

Width of One-part sprocket = Single row: 20.0 mm (0.79 in)

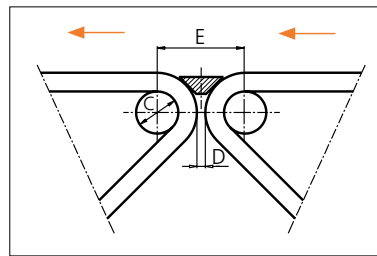
uni UltraClean Two-Part Sprocket

No. of teeth	Bore size			Overall diameter		Pitch-diameter		Hub-diameter		Dimension A		Dimension B		Single row/Two way	Moulded	PA6 W
	in	1.50	1.57													
	mm	38.1	40.0	mm	in	mm	in	mm	in	mm	in	mm	in			
Z28	■	■		114.9	4.52	113.4	4.46	80.0	3.15	52.0	2.05	61.1	2.41	✓	✓	
Z38			■	155.5	6.12	153.8	6.06	126.0	4.96	72.2	2.84	81.3	3.20	✓	✓	

Moulded uni UltraClean TwoPart Sprocket



Nosebars Min. Dimensions



	mm	in
C	20.0	0.79
D	4.0	0.16
E	41.6	1.64

Width of UltraClean Two-part sprocket = Single row: 44.0 mm (1.73 in)

Width of UltraClean Two-part sprocket, tooth = Single row: 7.0 mm (0.28 in)

uni Retainer Rings: See uni Retainer Ring data sheet.

For correct sprocket position: See uni Assembly Instructions for uni M-QNB.

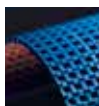
For more detailed sprocket information. contact Customer Service.



Synthetic Belts



Endless Woven Belts



Modular Belts



Engineered Belts



Homogeneous Belts



Fabrication & Service

Expert advice and quality solutions
for all your belting needs.
ammeraalbeltech.com

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