Technical datasheet

Nitrile EP 13/4 00+25 black



Article code: LWNI560311

General information

Product group	Light Weight Rubber		
Belt construction			
Tension layer		RFL polyester/nylon, flexible	
Number of plies		4	
Top side	material	Nitrile, Nitrile	
	finish	smooth, smooth	
	color	black	
Bottom side	material	Nitrile,	
	finish	Impregned	
	color	red	

Characteristics	
Food Grade (FG)	no

Technical data						
Hardness	ISO 868	top side	60A	Shore		
Force at 1% elongation	ISO 21181		13	N/mm	74.23	lbs/in.
Thickness	AB method KV.002	belt	6.4	mm	0.25	in.
		top cover	2.5	mm	0.1	in.
Weight	AB method KV.004		7.5	kg/m²	1.54	lbs/ft²
Operating temperature	continuous	from / to	-18 / 121	°C	-0.4 / 249.8	°F
	short	from / to	-18 / 135	°C	-0.4 / 275	°F
Manufacturing width	standard		1829	mm	72.01	in.
	maximum		1829	mm	72.01	in.

Fabrication

Vulcanizing is always preferable. Cold splicing can only be done when the belt is exposed to normal temperature and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the seperate information.

Additional information

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ.

We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.

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