

Solicord Round TPE 63D Silver SM FG polyester 63

Article code: SCRB000364

General information

Product group	SoliCord
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Construction

Material	TPE
(Top)surface finish	smooth
Color	silver
Shape	round
Execution	reinforced

Characteristics

Food Grade (FG)	yes	all foodstuff; all foodstuff
Antistatic (AS)	no	
ATEX approval	no	

Technical data

Hardness	ISO 868		63D Shore		
Recommended pre-tension			0.5-2 %		
Working tension			55 daN/cm ²		
Diameter			6.3 mm	0.25 in.	
Cross section			0.31 cm ²		
Weight			0.038 kg/m	0.01 lb/ft	
Operating temperature	continuous	from / to	-30 / 100 °C	-22 / 212 °F	
Minimum pulley diameter			100 mm	3.94 in.	
Coefficient of friction	against steel	dynamic	0,3		
	against PE		0,15		
	against HDPE		0,1		
Manufacturing length	maximum		152000 mm	5984.25 in.	

Fabrication

Recommended splice types	overlap
Splice equipment	Only use equipment supplied or approved by Ammeraal Beltech.
Splicing on site	Always first make a test splice to confirm the right settings and proper pre-heating of the equipment.

Additional information

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ.

Keep the belt tension to a practical working minimum for maximum belt and machine life.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt.