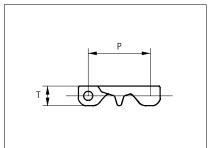
Plastic Modular Belt









Straight running belt
Nominal pitch: 50.8 mm (2.00 in)
Surface type: Closed
Surface opening: 0%
Front- and backflex radius:
65.0 mm (2.60 in)
uni Snap link (pinless)

			mm	in		mm	in 0.94
Belt material & color	POM SI W	P (Nominal)	50.8	2.00	т	16.0	0.94

Non standard material and color: See uni Material and Color Overview.

POM-SI B is available as MTO and can be used as marker in belt.

Please note that uni ECB in POM-SI blue is not according to the standard color quality for blue. Small variations may occur.

	Belt width		Permissible (Belt m		Wei (Belt m		Min No	Number of wear strips (min no)		
			PON	И-SI	PON	Л-SI	drive sprocket per shaft	**Carry	**Return (pcs)	
	mm	in	N	lb	kg/m	lb/ft		(pcs)		
K1600	402	15.8	4400	899	5.0	3.36	3	3	2	
K1800	452	17.8	5500	1236	6.2	4.44	4	4	2	
K2000	501	19.8	5500	1236	6.6	4.17	4	4	2	
K2400	603	23.7	6600	1484	7.5	5.04	5	5	3	
K3000	754	29.7	7700	1731	9.3	6.25	6	6	3	
K3200	806	31.7	8800	1978	10.0	6.72	6	6	3	

General belt tolerance is +0/-0.4% at 23°C/73°F.

All materials are FDA approved for use with food contact. uni ECB complies to the following standards; EC 1935/2004, EU 10/2011, NSF/ANSI/3-A STANDARD 14159-1. Material temperature range: -40 to +90°C (-40 to +194°F).

Non standard belt widths: K1600/K2400/K3200 can be bricklayed to make higher belt widths.

Non standard belt widths is not recommended by uni-chains because of cleanability.

= Single Link



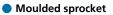
<sup>\*</sup>Max. Load per Drive Sprocket. Belt material: 1500 N (337 lbf).

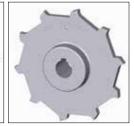
<sup>\*\*</sup>Max. Spacing between wear strips, Carry: 152.0 mm (6.00 in); Return: 304.0 mm (12.00 in).

## **Sprocket**

ath.				В	ore si	ize				Overall	diameter	Pitch-	diameter	-qnH	diameter	*Dimension	∢	Dimension	B	ле way	PA6 LG
No of teeth	pore	.⊑	1.00	1.18	1.25	1.50	1.57	2.36	2.50	ò	dia	Pi:		dia H		*Dim		Diņ		row/Or	
ž	Pilot bore	E	25.4	30.0	31.8	38.1	40.0	0.09	63.5	mm	in	mm	in	mm	in	mm	in	mm	in	Single row/One	Molded
Z08	✓		•	•	•					132.9	5.23	132.8	5.23	65	2.56	53.3	2.10	74.9	2.95	✓	✓
Z10	✓			•	•					166.3	6.55	164.4	6.47	65	2.56	70.2	2.76	90.7	3.57	✓	✓
Z10										166.3	6.55	164.4	6.47	120	4.72	70.2	2.76	90.7	3.57	1	$\checkmark$
Z12	1			•	•					198.6	7.82	196.3	7.73	65	2.56	86.8	3.42	106.6	4.20	✓	✓
Z12										198.6	7.82	196.3	7.73	120	4.72	86.8	3.42	106.6	4.20	1	$\checkmark$
Z16	✓			•	•					263.8	10.39	260.4	10.25	150	5.90	119.7	4.71	138.7	5.46	✓	✓

Moulded sprocket





Other sprocket sizes are available upon request.

Other bore sizes on sprockets are available upon request.

Round bores are always delivered with keyway.

Max. load per sprocket shown does not take bore size into account.

Please also ensure that sufficient size shaft is chosen for corresponding load.

Width of tooth
Width of One-part sprocket

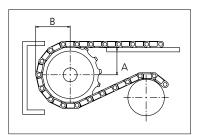
= Single row 9.5 mm (0.37 in) cket = Single row: 42.3 mm (1.67 in) Non standard material and color: See uni Material and Color Overview.

## uni UltraClean Two-Part Sprocket

ath	Bore size		Bore size		erall	neter	Pitch-	diameter	Hub-	neter	Dimension	⋖	Dimension	ω	row/One way	PA6 W
No. of teeth	.⊑	1.50	1.57	2.36	ò	Overal		diar diar		Hub- diamet		Dime		Dime		
8	mm	38.1	40.0	0.09	mm	in	mm	in	mm	in	mm	in	mm	in	Single r	Moulded
<b>Z8</b>					132.9	5.23	132.8	5.23	80.0	3.15	53.3	2.10	74.9	2.94	✓	✓
Z10		1	1	2	166.3	6.55	164.4	6.47	<sup>1</sup> 126.0 <sup>2</sup> 118.0	<sup>1</sup> 4.96 <sup>2</sup> 4.65	70.2	2.76	90.7	3.57	✓	✓
Z12		1	1	2	198.6	7.82	196.3	7.73	<sup>1</sup> 126.0 <sup>2</sup> 118.0	<sup>1</sup> 4.96 <sup>2</sup> 4.65	86.8	3.42	106.6	4.19	1	✓

## Moulded uni UltraClean TwoPart Sprocket





Width of UltraClean Two-part sprocket = Single row: 44.0 mm (1.73 in)
Width of UltraClean Two-part sprocket, tooth = Single row: 9.5 mm (0.37 in)

uni Retainer Rings: See uni Retainer Ring data sheet.
For correct sprocket position: See uni Assembly Instructions for uni ECB.
For more detailed sprocket information. contact Customer Service.













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