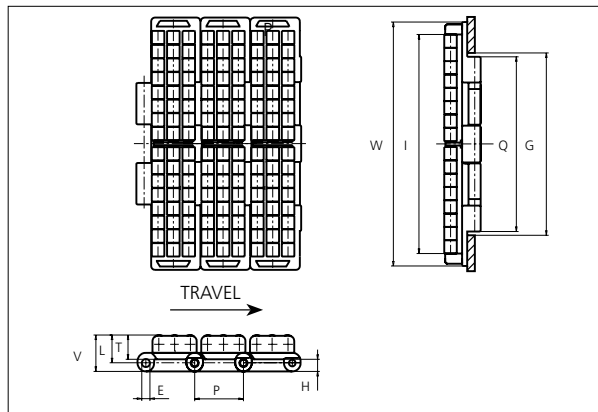




Special Plastic Chain

Series **uni 821** Type **PRR4**



Special Plastic Chain

Straight running chain
Pitch: 38.1 mm (1.50 in)
Backflex radius:
225.0 mm (8.90 in)
Permissible tensile strength:
POM material: 3000 N (674 lbf)
Standard shipping lengths:
boxes of 80 links
= 3.048 m (10.0 ft)
Axle materials for $\varnothing 4.0$ mm
(0.16 in) accumulation rollers:
See uni Material and Color
Overview.

E		G		H		I (K750)		I (K1000)		I (K1200)		L		P		Q		T		V	
mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in
6.4	0.25	140.0	5.51	9.5	0.37	174.5	6.87	238.0	9.37	288.8	11.37	22.2	0.87	38.1	1.50	136.5	5.37	19.0	0.75	28.5	1.12

All dimensions are for chains in POM material.

	Width (W)		Recommended base material & color	Recommended roller material & color	Recommended pin material	Weight	
	mm	in				kg/m	lb/ft
K750	190.5	7.50	POM-LF BR	POM-D K	SS304	6.9	4.64
K1000	254.0	10.00	POM-LF BR	POM-D K	SS304	8.8	5.91
K1200	304.8	12.00	POM-LF BR	POM-D K	SS304	10.2	6.85

Non standard material and color: See uni Material and Color Overview.

Non standard pin material: See uni Material and Color Overview.

NON STANDARD

STRAIGHT RUNNING

PITCH 38.1 MM/1.50 IN

Sprocket

No. of teeth	Pitch diameter		Overall diameter		Min. ø bore		Max. ø bore		Hub-diameter		Dimension A		Dimension B		Molded Cast Iron	Machined  PA6
	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in		
Z19	117.3	4.62	117.0	4.61	20.0	0.79	70.0	2.76	0	0	58.7	2.31	64.5	2.54	✓	✓
Z21	129.2	5.09	130.0	5.12	20.0	0.79	70.0	2.76	0	0	65.0	2.56	70.5	2.78	✓	✓
Z23	141.2	5.56	142.0	5.59	20.0	0.79	70.0	2.76	0	0	71.2	2.80	76.5	3.01	✓	✓
Z25	153.2	6.03	155.0	6.10	20.0	0.79	70.0	2.76	0	0	77.4	3.05	82.5	3.25	✓	✓
Z27	165.2	6.50	167.0	6.57	20.0	0.79	100.0	3.93	0	0	83.6	3.29	88.5	3.48	✓	✓
Z29	177.2	6.98	179.0	7.05	20.0	0.79	110.0	4.33	0	0	89.8	3.54	94.6	3.72	✓	✓
Z31	189.3	7.45	192.0	7.56	20.0	0.79	120.0	4.72	0	0	95.9	3.78	100.6	3.96	✓	✓

Two part sprocket

No. of teeth	Pitch diameter		Overall diameter		Min. ø bore		Max. ø bore		Hub-diameter		Dimension A		Dimension B		Molded PA6 LG
	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	
Z25	153.2	6.03	155.0	6.10	30.0	1.18	40.0	1.57	58.0	2.28	77.4	3.05	82.5	3.25	✓

Cast iron sprocket



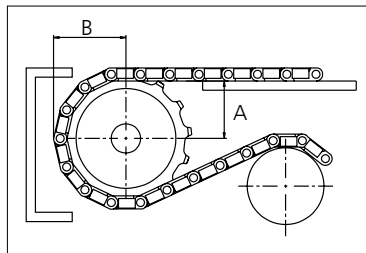
Machined sprocket



Molded two part sprocket



Non standard material and color:
See uni Material and Color Overview.



Please ensure that sufficient size shaft and keyway are chosen for corresponding load.

Other sprocket sizes are available upon request

Width of tooth: 79.4 mm (3.13 in)

Width of sprocket: 79.4 mm (3.13 in)

uni Retainer Rings: See uni Retainer Ring data sheet

uni Idler: See uni Idler data sheet

uni Guide Rings can be mounted on cast iron and machined sprockets. See uni Guide Rings data sheet

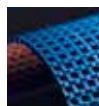
uni 821 PRR4/2019:01.07



Synthetic Belts



Endless Woven Belts



Modular Belts



Engineered Belts



Homogeneous Belts



Fabrication & Service

Expert advice and quality solutions
for all your belting needs.
ammeraalbeltech.com

Ammeraal Beltech Modular A/S
Hjulgagervej 21
DK-7100 Vejle
T +31 7572 3100

ammera.com

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