Technical datasheet

## Flexam EM 8/2 A18+05 black



Article code: SBFL574030

General information							
Product group	Synthetic Belts	Synthetic Belts					
Industry segment	Agriculture; Horticultur	Agriculture; Horticulture					
Indication of use	Slider bed, Rollers, Flat	Slider bed, Rollers, Flat					
Belt construction							
Tension layer		polyester, stab	le				
Number of plies		2					
Top side	material						
	finish	finish smooth, glossy					
	color	black	black				
Bottom side	material	aterial Flexam, PVC					
	finish	profile, A18 Fin	profile, A18 Fine square profile				
	color	black					
Chave showishing							
Characteristics							
Food Grade (FG)	no						
Antistatic (AS)	no						
High conductive (HC)	no						
Flame-retardant (FR)	no						
ATEX approval	no						
Technical data							
Hardness	ISO 868	top side	80A	Shore			
Force at 1% elongation (static)	ISO 21181		8	N/mm	45.68	lbs/in.	
Thickness	AB method KV.002	total	2.80	mm	0.11	in.	
		top cover	0.50	mm	0.02	in.	
Weight	AB method KV.004		3	kg/m²	0.61	lbs/ft²	
Operating temperature	continuous	from / to	-15 / 80	°C	5 / 176	°F	
	short	from / to	-15 / 100	°C	5 / 212	°F	
Minimum pulley diameter	flexing		40	mm	1.57	in.	
	backflexing		70	mm	2.76	in.	
Manufacturing width	standard		2020	mm	79.53	in.	
	maximum		3000	mm	118.11	in.	

## Fabrication

Hot splicing is always preferable. Glueing can only be done when the belt is exposed to normal temperature and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the seperate information.

## **Additional information**

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F), unless otherwise stated, individual data may differ.

We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.

Because of continuous development, the presented data is subject to alteration. This data replaces that included in previous publications. Ammeraal Beltech excludes any liability for the incorrect use of the above stated information. Subject to the general terms and conditions of sale and delivery, as applied by its operating companies, are all activities performed and services rendered by Ammeraal Beltech.