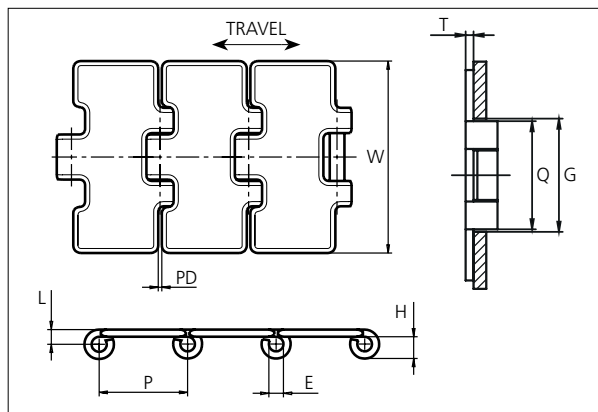




Slat Top Steel Chain

Series **uni 810** Type **Single Hinge**



Slat Top Steel Chain

Straight running chain
Pitch: 38.1 mm (1.50 in)
Backflex radius:
150.0 mm (5.91 in)

Standard shipping lengths:
coils of 80 links
= 3.048 m (10.0 ft)

E		G		H		L		P		Q		T		PD	
mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in
6.4	0.25	44.5	1.75	9.9	0.39	6.5	0.26	38.1	1.50	42.5	1.67	3.0	0.12	1.6	0.06

Width (W)			Weight		Permissible tensile strength N/lbf	Chain material	Pin material*	Surface	
	mm	in	kg/m	lb/ft				Roughness	Hardness
K225	57.1	2.25	2.18	1.46	4000 / 899	S1045 (Heat-treated Carbon Steel)	S1045 (Case-hardened Carbon Steel)	> 0.5 µm	43 HRC
K250	63.5	2.50	2.25	1.51					
K325	82.6	3.25	2.65	1.78					
K400	101.6	4.00	3.00	2.02					
K450	114.3	4.50	3.30	2.22					
K600	152.4	6.00	4.20	2.82					
K750	190.5	7.50	5.10	3.43					

* Chains with special hardened pin (HP) for additional wear resistance and higher corrosion strength are made to order.

STANDARD

STRAIGHT RUNNING

PITCH 38.1 MM/1.50 IN

Sprocket

No. of teeth	Pitch diameter		Overall diameter		Min. ø bore		Max. ø bore		Hub diameter		Dimension A		Dimension B		Molded PA6 LG	Molded Cast Iron	Machined PA6 N
	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in			
Z13	82.0	3.22	79.0	3.11	20	0.8	40	1.6	n/a	n/a	29.8	1.17	48.1	1.89		✓	
Z19	117.3	4.62	117.0	4.61	20	0.8	40	1.6	58	2.28	58.7	2.31	64.5	2.54	✓	✓	
Z21	129.2	5.09	130.0	5.12	20	0.8	40	1.6	58	2.28	65	2.56	70.5	2.78	✓	✓	
Z23	141.2	5.56	142.0	5.59	20	0.8	40	1.6	58	2.28	71.2	2.80	76.5	3.01	✓	✓	
Z25	153.2	6.03	155.0	6.10	20	0.8	40	1.6	58	2.28	77.4	3.05	82.5	3.25	✓	✓	
Z27	165.2	6.50	167.0	6.57	20	0.8	70	2.8	n/a	n/a	83.6	3.29	88.5	3.48		✓	✓
Z29	177.2	6.98	179.0	7.05	20	0.8	70	2.8	n/a	n/a	89.8	3.54	94.6	3.72		✓	✓
Z31	189.3	7.45	192.0	7.56	20	0.8	70	2.8	n/a	n/a	95.9	3.78	100.6	3.96		✓	✓

Two part sprocket

No. of teeth	Pitch diameter		Overall diameter		Min. ø bore		Max. ø bore		Hub diameter		Dimension A		Dimension B		Molded PA6 LG
	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	
Z19	117.3	4.62	117.0	4.61	20.0	0.79	40.0	1.57	58.0	2.28	58.7	2.31	64.5	2.54	✓
Z21	129.2	5.09	130.0	5.12	20.0	0.79	40.0	1.57	58.0	2.28	65.0	2.56	70.5	2.78	✓
Z23	141.2	5.56	142.0	5.59	20.0	0.79	40.0	1.57	58.0	2.28	71.2	2.80	76.5	3.01	✓
Z25	153.2	6.03	155.0	6.10	20.0	0.79	40.0	1.57	58.0	2.28	77.4	3.05	82.5	3.25	✓

Molded sprocket



Cast iron sprocket



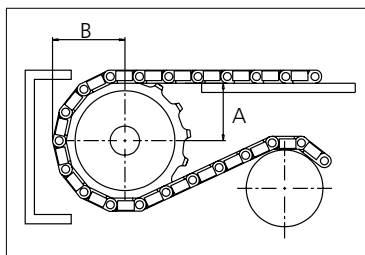
Machined sprocket



Two part sprocket



Non standard material and color:
See uni Material and Color Overview.



Please ensure that sufficient size shaft and keyway are chosen for corresponding load.

Other sprocket sizes are available upon request

Width of tooth: 42.3 mm/1.67 in

Width of sprocket: 42.3 mm/1.67 in. Width of cast iron sprocket: 41.3 mm/1.63 in

uni Retainer Rings: See uni Retainer Ring data sheet

uni Idler: See uni Idler data sheet

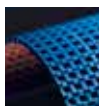
uni Guide Rings can be mounted on cast iron and machined sprockets. See uni Guide Rings data sheet



Synthetic Belts



Endless Woven Belts



Modular Belts



Engineered Belts



Homogeneous Belts



Fabrication & Service

Expert advice and quality solutions
for all your belting needs.
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